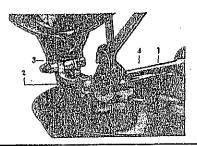
# 1810-1850 Instructions for operating

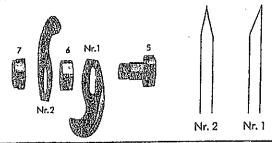


Before switching on the machine please check whether the voltage is correct. The bowl must turn in the direction shown by an arrow (counter-clockwise). If three-phase machines turn in opposite direction, please, change the position of the poles in the plua. The machine can be switched on or off only when the cover is closed. Do not lift the cover when the machine is running.



#### Cleaning of the machine

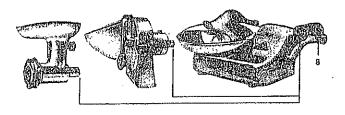
Pull out the link connecting bolt (3). Lift off the cover. Unscrew the wing nut (2) and take off the set of knives and the plastic sleeve. Unscrew the lock bolt (4) and take away the bowl. The body of the machine and the knife shaft should be cleaned with a wet cloth. The removed parts like cover, bowl, etc. can be cleaned in warm water. Dry up all parts carefully and put some grease on the knife shaft, the link connecting bolt and the threads.



## Assembling the unives

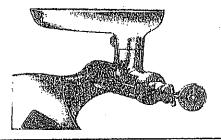
Put knive No. 1 (sharpened on one side) on the knife holder (5) with the flat side down. Then put on the spacing washer (6) and the knife No. 2 (sharpened on both sides). Afterwards tighten nut (7) by hand. For final adjustment place the set of knives on the knife shaft and tighten the wing nut (2). Then adjust the knives so that they clear the bowl with a distance of 1-2 mm (1/25 to 1/12"). Check the distance by moving knife shaft and bowl by hand. Then tighten the nut (7) on the knife holder (5) with the two wrenches.

2) a set of three knives
Put on the knife holder (5) a knife No. 1, then a small spacing washer, another knife No. 1 and another small spacing washer and finally the knife No. 2 and the nut (7). Further process as above. Make sure that the three knives are culting in the same order as they are maunted, that means: No. 1, No. 1, No. 2.



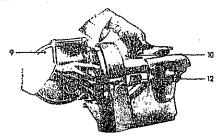
#### Universal Food-Cutter with attachments

Put the male coupling of the attachement (Moat Chapper or Vagetable Slicer) in the female coupling of the gear box and tighten it with the star knob (3). The attachements should be taken off when only the bowl is used in order to avoid any wearing.



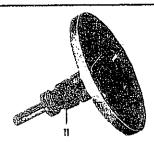
## fitting the cutting set of the Mont Chepper attachement

Put the knife and the plate on the knife helder of the worm and tighten the ring nut slightly by hand. The cutting set gots blust quickly when working without med. If meet comes out unsatisfactorily, the cutting set has not been filted properly or it is blust or uneven.



## Fitting the clicer-, chredder- or greater plates

After opening the door (?) of the vegotable silicer attachment and after lifting the catch bolt (10), the plate can be put into the device. Turn it at the same time until it is engaged in the temale coupling of the machine. Then release the catch bolt (10) and offer closing the door the device is ready to operate. It is advisable to put a drop of oil on the shaft offer having closed it in order to avoid wear by friction.



## Adjustment of the thickness of cliess

The slicer plate can be adjusted to the thickness desired by turning the nut (11). The nut (11) can be reached by the opening (12) in the underside of the device when the slicer plate is fitted into the device. It is not necessary to take out the plate for adjusting the thickness.