



VC5ED FULL SIZE ELECTRIC CONVECTION OVEN

VC5ED

- NOTICE -

This Manual is prepared for the use of trained Hobart Service Technicians and should not be used by those not properly qualified.

This manual is not intended to be all encompassing. If you have not attended a Hobart Service School for this product, you should read, in its entirety, the repair procedure you wish to perform to determine if you have the necessary tools, instruments and skills required to perform the procedure. Procedures for which you do not have the necessary tools, instruments and skills should be performed by a trained Hobart Service Technician.

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TABLE OF CONTENTS

SERVICE UPDATES	3
SERVICE UPDATES	3
GENERAL	4
INTRODUCTION	4
OPERATION	4
CLEANING	4
INTERIOR LIGHTS	4
LUBRICATION	5
SPECIFICATIONS	5
TOOLS	5
REMOVAL AND REPLACEMENT OF PARTS	6
COVERS AND PANELS	6
FAN COVER	7
CONTROL PANEL COMPONENTS	8
COMPONENT PANEL COMPONENTS	8
TEMPERATURE PROBE	9
HEATING ELEMENTS	9
BLOWER AND MOTOR	10
DOOR SWITCH	11
ROLLER LATCH ASSEMBLY (INDEPENDENT DOORS)	12
DOOR REMOVAL	12
HIGH LIMIT THERMOSTAT	15
COOLING FAN	15
SERVICE PROCEDURES AND ADJUSTMENTS	17
TEMPERATURE CONTROL CALIBRATION	17
SOLID STATE TEMPERATURE CONTROL TEST	18
TEMPERATURE CONTROL BOARD FAULT INDICATOR	18
TEMPERATURE PROBE TEST	20
HEATING ELEMENT TEST	20
BLOWER ADJUSTMENT	21
DOOR STRIKE ADJUSTMENT (INDEPENDENT DOORS)	21
ELECTRICAL OPERATION	23
COMPONENT FUNCTION	23
COMPONENT LOCATION	24
SEQUENCE OF OPERATION	29
WIRING DIAGRAMS	31
SCHEMATICS	39
TROUBLESHOOTING	43
ERROR CODES	43
VC5ED	44

SERVICE UPDATES

SERVICE UPDATES

March 2023

- Updated DOOR REMOVAL.
- Added new 408V in WIRING DIAGRAMS and SCHEMATICS.

February 2022

- Updated BLOWER AND MOTOR.
- Updated DOOR SWITCH.
- Updated WIRING DIAGRAMS.
- Updated SCHEMATICS.
- Updated INTERIOR LIGHTS.

December 2019

- Added ERROR CODES.

August 2018

- Updated BLOWER AND MOTOR.
- Updated BLOWER ADJUSTMENT.
- Updated WIRING DIAGRAMS.
- Updated TEMPERATURE CONTROL BOARD FAULT INDICATOR.
- Added SCHEMATICS.

GENERAL

INTRODUCTION

FEATURES				
MODEL	CAVITY DEPTH	TEMPERATURE CONTROL	DOORS (50/50)	COOK TIMER
VC5ED	26.5"	Solid State	Independent	Digital
NOTE: Stainless steel doors with window (standard).				

OPERATION

Refer to Installation & Operation manual for procedures related to Installation, Operation and Cleaning. <https://my.vulcanfeg.com/resourcecenter/vulcanwolfberkel/default.aspx>

CLEANING

Refer to Installation & Operation manual for procedures related to Installation, Operation and Cleaning. <https://my.vulcanfeg.com/resourcecenter/vulcanwolfberkel/default.aspx>

INTERIOR LIGHTS



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

NOTICE

Do not touch the Halogen lamp with bare hands. If lamp is exposed to oil from the skin, the life will be reduced. Ensure lamp is free from oil and dirt before replacing.

Bulb Replacement

1. Pull lamp cover off.
2. Grasp lamp using a clean cloth and remove from lamp assembly.

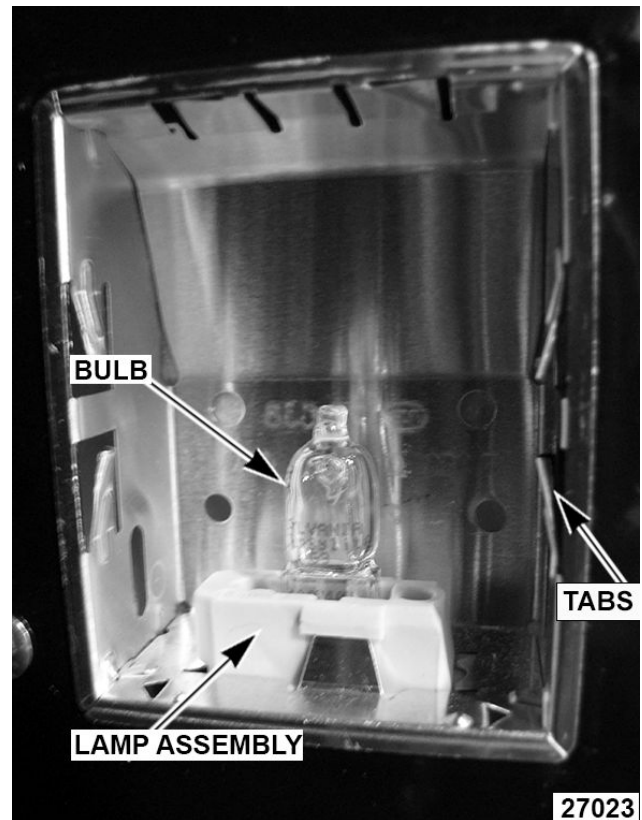


Fig. 1

3. Reverse procedure to install new bulb.

Lamp Assembly Replacement

1. Remove racks in cavity.
2. Pull lamp cover off.
3. Bend locking tabs before removing lamp assembly from interior wall.
4. Pull lamp assembly out.
5. Reverse procedure to install new lamp assembly.

LUBRICATION

- Cavity blower motor has sealed bearings and requires no additional lubrication.
- Lithium grease for catches on door.

SPECIFICATIONS

AMPERAGE - 3 PHASE/ 60HZ							
MODEL	TOTAL POWER (KW)	PER LINE ¹			RECOMMENDED CIRCUIT PROTECTION ²		
		208V	240V	480V	208V	240V	480V
VC5ED	12.5	35	33	15	45	40	20
NOTES:	¹ Amperage values in the table are nominal. Tolerance is +5/-10%. ² Complied in accordance with National Electric Code, ANSI/NFPA 70, latest edition						

AMPERAGE - 1 PHASE/ 60HZ							
MODEL	TOTAL POWER (KW)	PER LINE ¹			RECOMMENDED CIRCUIT PROTECTION ²		
		208V	240V	480V	208V	240V	480V
VC5ED	12.5	60	52	26	80	70	35
NOTES:	¹ Amperage values in the table are nominal. Tolerance is +5/-10%. ² Complied in accordance with National Electric Code, ANSI/NFPA 70, latest edition.						

SPECIFICATION SHEET

TOOLS

Standard

1. Standard set of hand tools.
2. VOM with minimum of NFPA-70E CATIII 600V, UL/CSA/TUV listed. Sensitivity of at least 20,000 ohms per volt. Meter leads must also be rated at CAT III 600V.
3. Clamp on type amp meter with minimum of NFPA-70E CAT III 600V,UL/CSA/TUV listed.
4. Temperature tester (thermocouple type).
5. ESD (Electrostatic discharge) Protection Kit.

Special

1. Gear Puller to remove blower.
2. RTV sealant, 736 DOW silicone high temp (P/N 542133) or equivalent.

REMOVAL AND REPLACEMENT OF PARTS

COVERS AND PANELS



WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

Bottom Front Cover

1. Remove four screws, two from each side of bottom cover, then remove cover from oven.

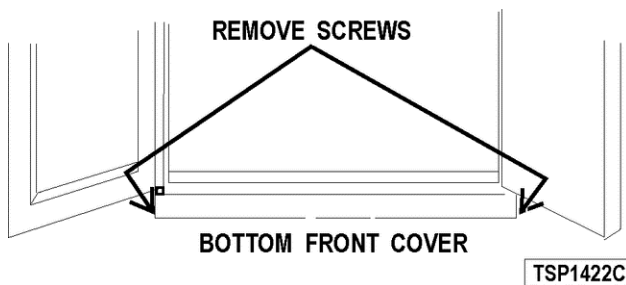


Fig. 2

2. Reverse procedure to install. Verify bottom cover is seated under front plate.

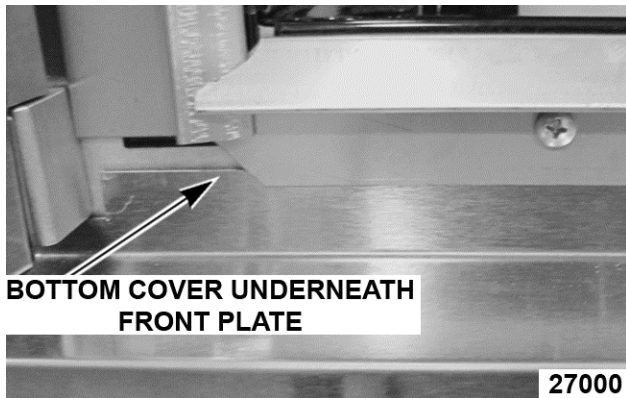


Fig. 3

Right Side - Front Panel



WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

1. Loosen two screws near front of oven, which secure bottom front cover.
2. Loosen screws on left side of front panel and top cover screw.

3. Remove screws along right side and bottom of front panel.

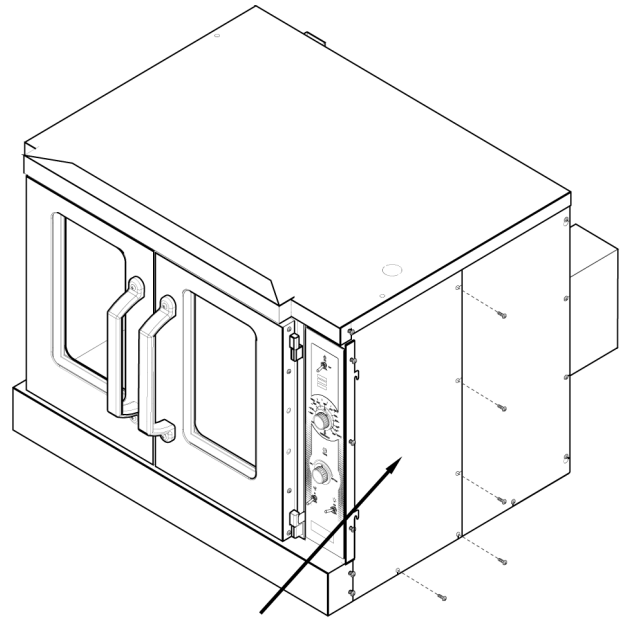


Fig. 4

4. Slide right side front panel out.
5. Reverse procedure to install.

Right Side - Rear Panel



WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

1. Remove two middle screws along right side of rear panel.
2. Remove screws along left side of rear panel.
3. Remove bottom screws on rear panel.
4. Loosen top and bottom screw along right side of rear panel.

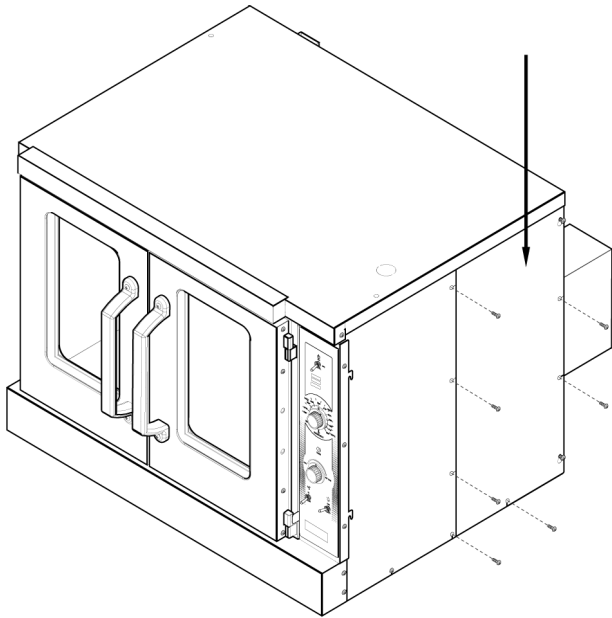


Fig. 5

AI4059

- Slide right side rear panel up and to the right to remove.
- Reverse procedure to install.

Left Side Panel

- Remove screws along right side, middle left side, and bottom.
- Loosen screws on top and bottom on left side of panel.
- Loosen two screws near front of oven, which secure bottom front cover.

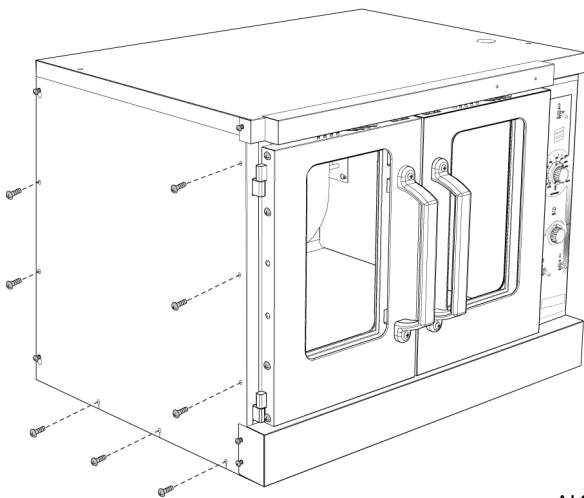


Fig. 6

AI4058

- Lift up and pull away to remove.
- Reverse procedure to install.

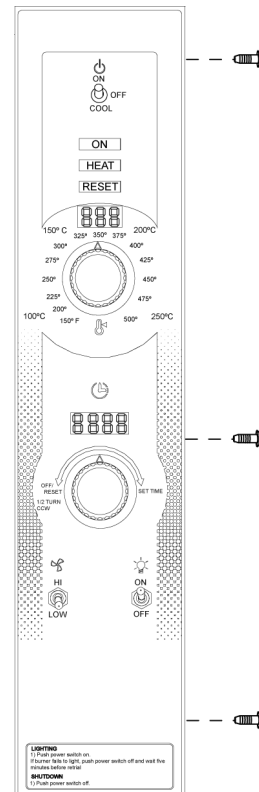
Control Panel



WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

- Remove three screws on right side which secure control panel, then lift up and pull away.



AI4427

Fig. 7

- Disconnect temperature probe leads from solid-state temperature control.
- Unplug wire harnesses connector to control panel components.
- Unplug Ground wire from control panel.
- Reverse procedure to install.

FAN COVER



WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

- Remove racks.

- Lift fan cover up and out of oven.

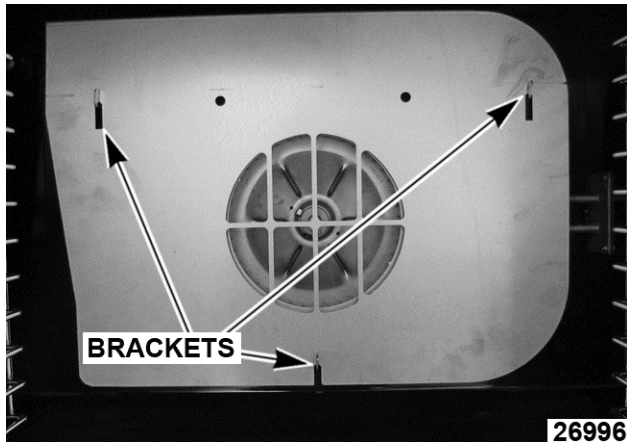


Fig. 8

- Reverse procedure to install.

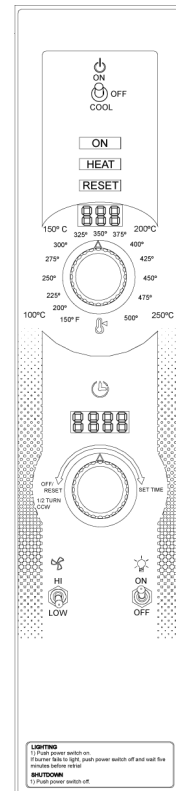
CONTROL PANEL COMPONENTS



WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

- Remove CONTROL PANEL.
- Remove component being replaced.
- Reverse procedure to install replacement component.
- Check oven for proper operation.



AI4055

Fig. 9

NOTE: Panel with standard controls shown.

COMPONENT PANEL COMPONENTS



WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

- Remove RIGHT SIDE PANEL.

NOTE: If right side panel is not accessible, this component can be service by removing CONTROL PANEL.

- Disconnect wire leads to component being replaced.
- Remove component.
- Reverse procedure to install component.
- Check oven for proper operation.

TEMPERATURE PROBE



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

1. Remove RIGHT SIDE PANEL.

NOTE: If right side - front panel is not accessible, this component can be serviced by removing CONTROL PANEL.

2. Disconnect the probe leads (1, Fig. 10) from the solid state temperature control.



Fig. 10

3. Remove the racks from inside cavity.
4. Remove the probe guard.

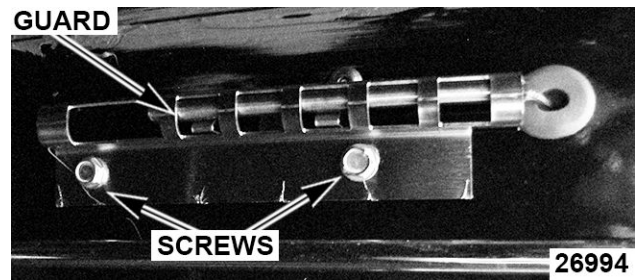


Fig. 11

5. Remove probe by pushing it through the oven wall opening (2, Fig. 10) in control panel area.
6. Reverse the procedure to install the replacement probe.
7. Adjust the temperature control. Refer to: SOLID STATE TEMPERATURE CONTROL TEST.

HEATING ELEMENTS



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

1. Remove RIGHT SIDE - REAR PANEL.
2. Disconnect element wire connectors.

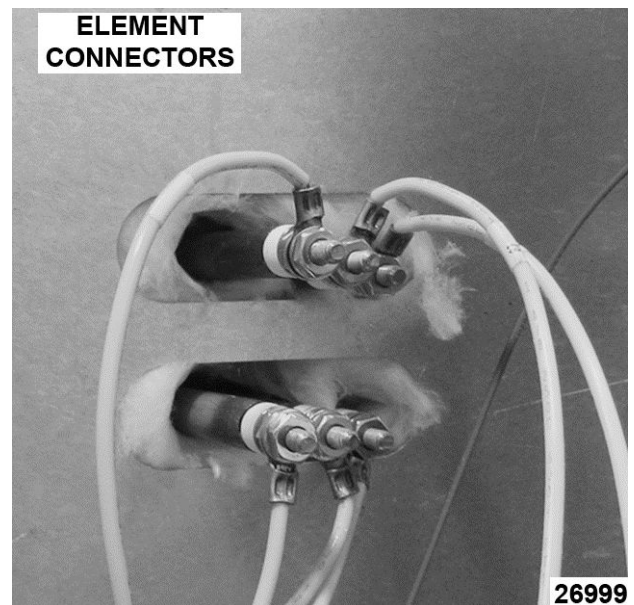


Fig. 12

3. Remove racks from cavity.
4. Remove FAN COVER.
Loosen element screws on side wall.
5. Remove screws on back wall holding brackets.

6. Pull elements forward, then away from right wall.

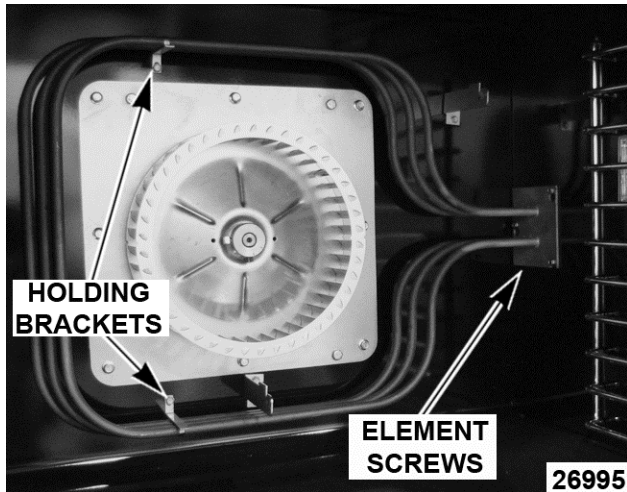


Fig. 13

7. Reverse the procedure to install the replacement heating element.

BLOWER AND MOTOR



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

NOTE: 1ST Generation motor is the Marathon motor. Fir Motor is current production.

1. Remove racks and rack supports.
2. Lift off FAN COVER.
3. If replacing:
 - A. **Blower Only** - Loosen bolts on blower hub and using a bearing puller, remove blower from motor shaft.
 - 1) Reverse procedure to install and perform BLOWER ADJUSTMENT.
 - B. **Motor** - perform step 3A and continue procedure.
4. Remove bolts that secure motor mounting plate to rear wall.

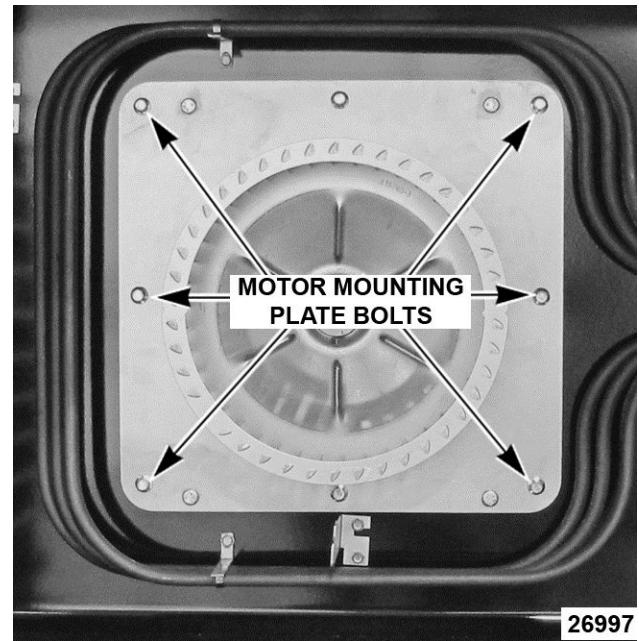


Fig. 14

5. Place a piece of cardboard in bottom of oven cavity to protect its surface from any damage during motor assembly removal.
6. Pull motor assembly into oven cavity and place on cardboard.
7. Remove junction box cover from motor, disconnect lead wires and remove the conduit.
8. Remove motor mounting fasteners then lift motor from mounting plate.
9. Position the replacement motor on motor mounting plate and install fasteners. Hand tighten mounting bolts only.

1ST GENERATION STACK UP SHOWN IN Fig. 15 ends at SN break 482010856.

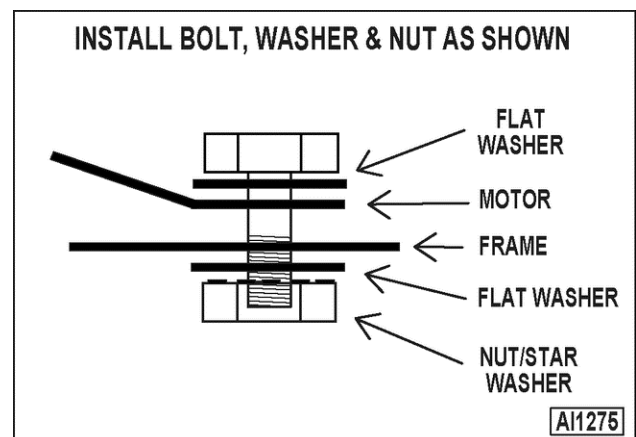


Fig. 15

10. Reconnect lead wires at the motor, replace conduit and junction box cover.

NOTE: Check data plate on motor for wiring schematic. The motor must rotate **clockwise** when viewed from the shaft end.

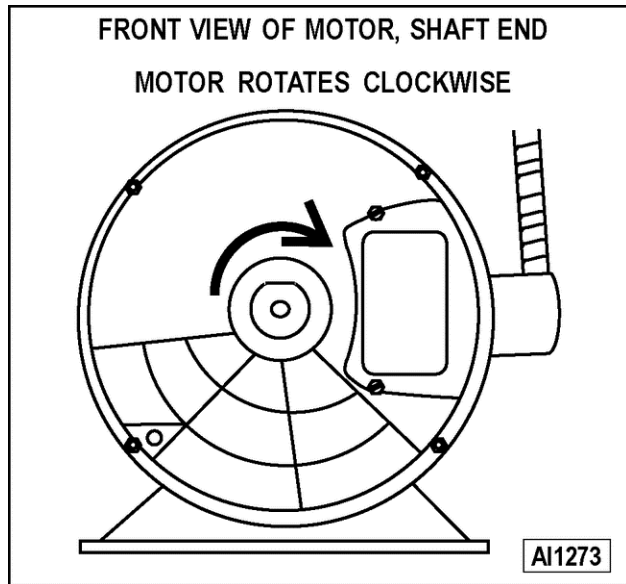


Fig. 16

11. **1ST GENERATION** (ends at SN break 482010856) SHOWN IN (Skip to Step 12 for current production.)

Slide blower onto motor shaft until hub is protruding 1/8" (Fig. 17).

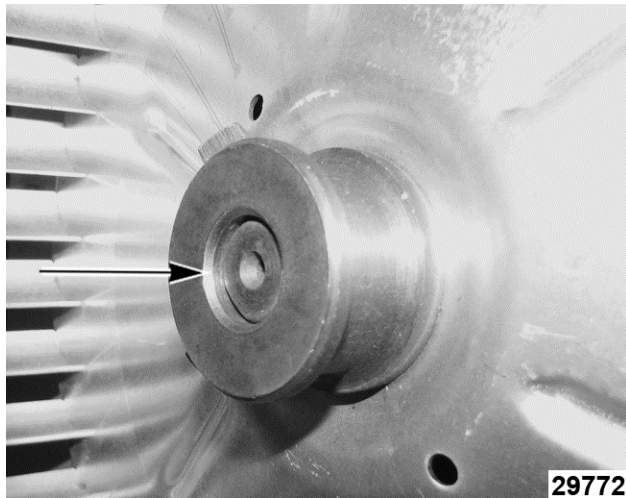


Fig. 17

12. **CURRENT PRODUCTION** Starts at SN break 482010857.

Slide blower onto motor shaft until hub is flush (Fig. 18).

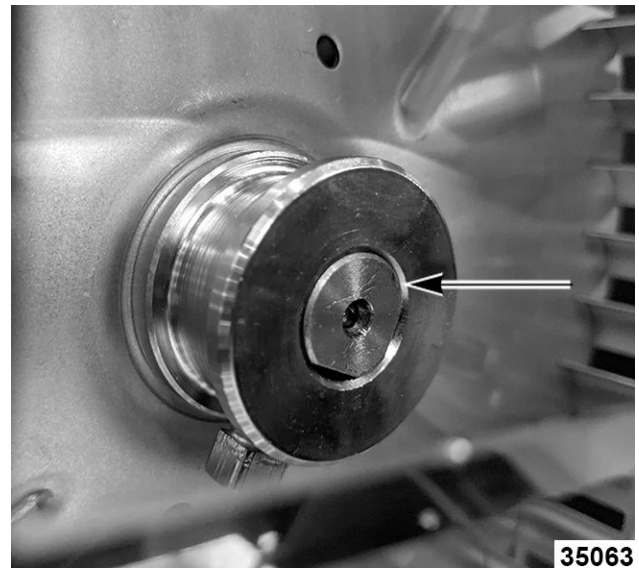


Fig. 18

13. Adjust motor position until blower is parallel to motor mounting plate, Refer to: BLOWER ADJUSTMENT.
14. Position motor mounting plate on the rear wall and secure with screws.
15. Replace baffle panel.
16. Remove cardboard from the bottom of oven cavity.
17. Check oven for proper operation then replace rack guides and racks.

DOOR SWITCH



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

1. Remove BOTTOM FRONT COVER.
2. Remove door switch mounting hardware.

1ST GENERATION SHOWN IN Fig. 19 ends at SN break 482010856.

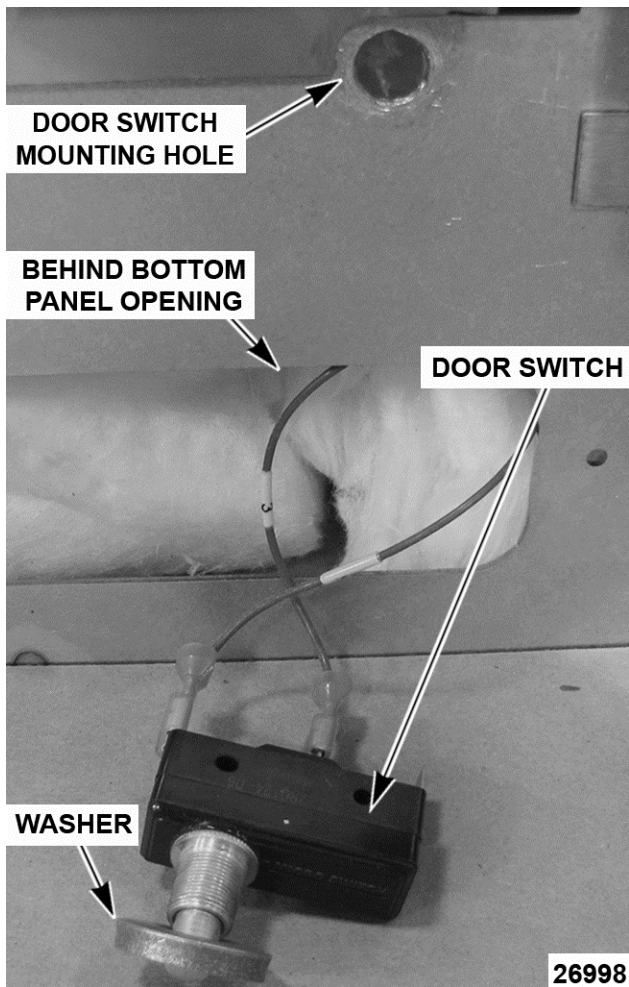


Fig. 19

CURRENT PRODUCTION SHOWN IN Fig. 20
starts at SN break ends at SN break 482010857.

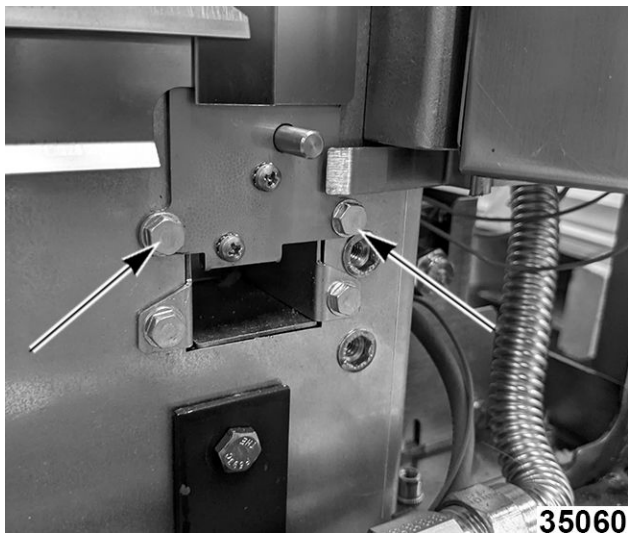


Fig. 20

3. Pull door switch and washer out through bottom panel opening.

CURRENT PRODUCTION SHOWN IN Fig. 21



Fig. 21

4. Disconnect lead wires to door switch.
5. Reverse procedure to install replacement switch.

ROLLER LATCH ASSEMBLY (INDEPENDENT DOORS)



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

1. Remove the screws that attach roller latch assembly to door.

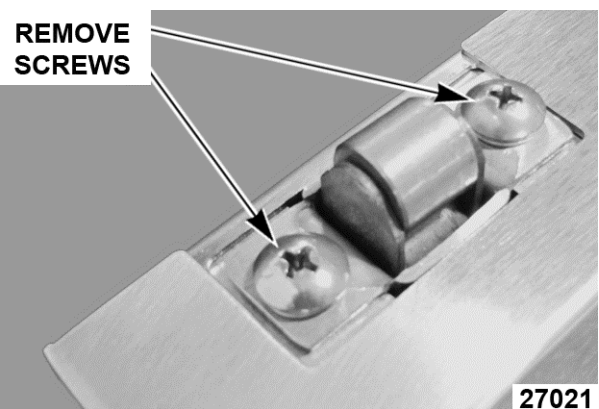


Fig. 22

2. Reverse procedure to install.

DOOR REMOVAL

Left Side

1. Open door to a 90° angle.
2. Lift door up off hinges to remove.

**Fig. 23**

3. Reverse the procedure to install the replacement door and check oven for proper operation.

Right Side

1. Remove RIGHT SIDE PANEL.
2. Remove CONTROL PANEL.
3. Remove panel trim (Fig. 24).

**Fig. 24**

4. Remove two component panel mounting screws (Fig. 25).

**Fig. 25**

5. Remove two fan conduit plate mounting screws (Fig. 26).

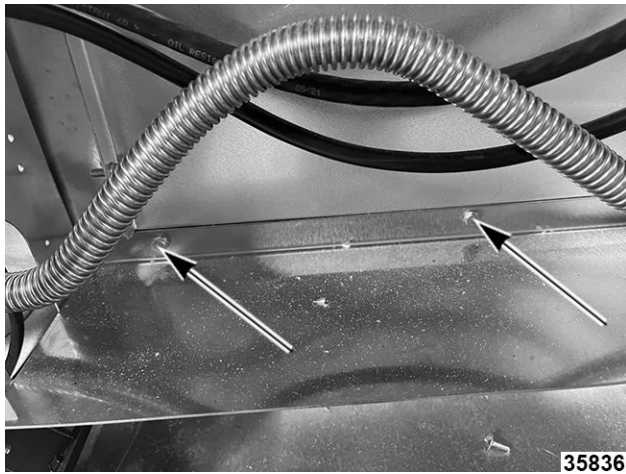


Fig. 26

6. Remove four front and rear insulation panel mounting screws (Fig. 27).



Fig. 27

7. Remove door switch wire conduit (Fig. 28).



Fig. 28

8. Pull conduit (1, Fig. 29) back out of way.



Fig. 29

9. Remove five front right side insulation panel screws (Fig. 30).

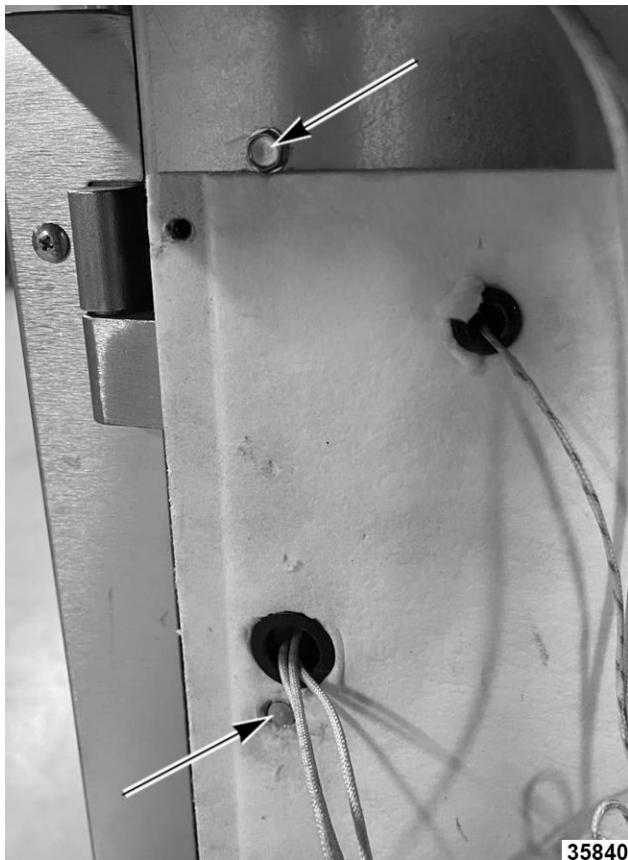


Fig. 30

10. Slide front insulation panel (1, Fig. 31) back to access hinge screws to remove hinge.



Fig. 31

11. Reverse procedure to install replacement door.

12. Check oven for proper operation.

HIGH LIMIT THERMOSTAT



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

1. Take out racks from the oven.
2. Remove the high limit thermostat cover/mounting plate from inside the oven cavity at the top.

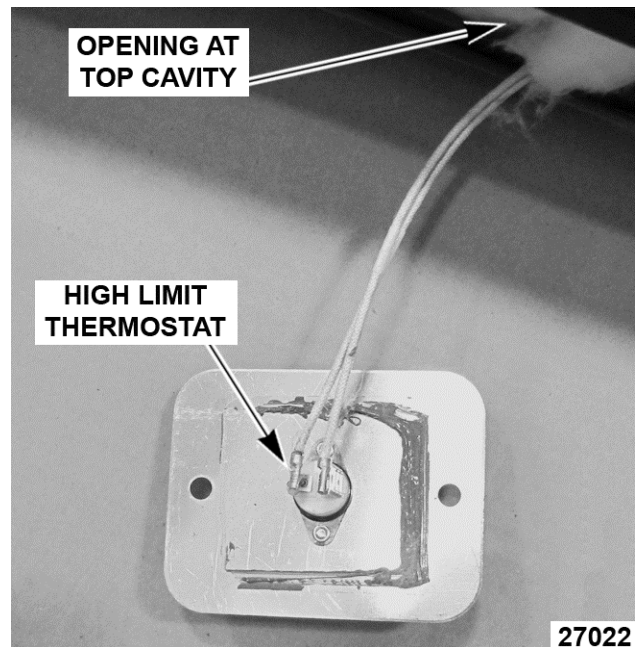


Fig. 32

3. Disconnect lead wires from high limit thermostat.

NOTE: Remove the old RTV sealer from the cover and mating surfaces inside the oven cavity and apply new high temperature RTV sealer before installing.

4. Reverse procedure to install.

COOLING FAN



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

1. Remove RIGHT SIDE FRONT PANEL.

NOTE: If right side - front panel is not accessible, this component can be serviced by removing the CONTROL PANEL.

2. Remove wire nuts from fan wire connections.

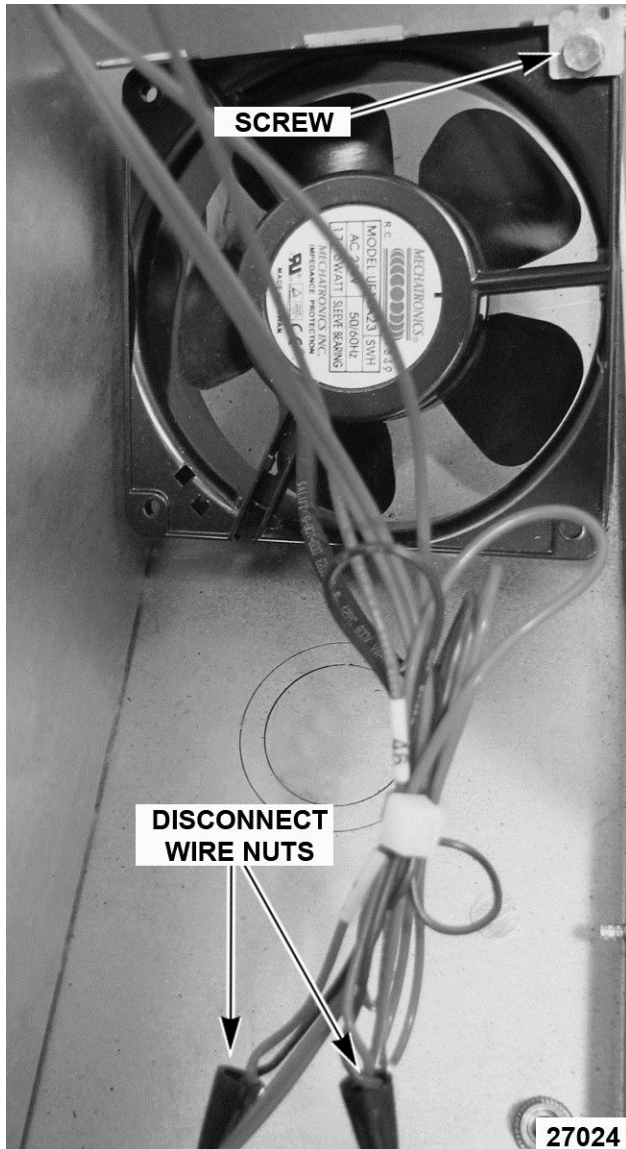


Fig. 33

3. Loosen the tab screw holding the fan to the component panel. Rotate the tab so that the fan will clear and remove the fan.
4. Reverse the procedure to install the replacement fan and check for proper operation.

NOTE: The fan must be installed so air is pulled from outside the rear of the oven and blown into the control area. The arrow on the fan body indicates "air flow" direction and should be pointing toward the controls.

SERVICE PROCEDURES AND ADJUSTMENTS

TEMPERATURE CONTROL CALIBRATION



⚠ WARNING

Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.

NOTE: The temperature control module has a programmable offset that can be applied to the set temperature. This can be adjusted in 5 degree increments up to 20 degrees in either direction.

1. Place a thermocouple in geometric center of oven cavity.
2. Remove RIGHT SIDE FRONT PANEL to view back of temperature control board.
3. Turn oven on and set to 350° Fahrenheit.
4. Watch the red fault indicator. If light comes on see TEMPERATURE CONTROL BOARD FAULT INDICATOR for troubleshooting tips. If light stays off go to next step.
5. Allow oven to stabilize (typically 3 cycles)
6. Record temperature when heat light goes off and comes on for at least 2 cycles.
7. Calculate differential by subtracting temperature when lamp goes out from temperature when lamp comes on.

Differential = (Heat Lamp OFF - Heat Lamp ON)

- If differential is less than 20 degrees, temperature control circuit is functioning properly. If it is more than 20 degrees, turn off oven and replace TEMPERATURE PROBE.
- Repeat CALIBRATION steps. Calculate average temperature (Heat Lamp OFF temperature + Heat Lamp ON temperature divided by 2).

Average = (Heat Lamp OFF + Heat lamp on divided by 2)

- If Average is less than 10° Fahrenheit from dial setting, thermostat is properly calibrated.
- If it is more than 10° Fahrenheit, then complete following steps.

1. Remove temperature control knob.



Fig. 34

2. Press and hold both + (plus) and the – (minus) buttons for 3 seconds.

NOTE: Power light will start blinking and display will show current offset.

3. Push “+” or “-” button to increase or decrease offset.

NOTE: Each press will change offset by 5 degrees.

NOTE: After 5 seconds of no activity controller will automatically exit calibration mode.

SOLID STATE TEMPERATURE CONTROL TEST



⚠ WARNING

Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.

1. Remove RIGHT SIDE FRONT PANEL.

NOTE: If right side panel is not accessible, this component can be serviced by removing CONTROL PANEL.

2. Place a thermocouple in the geometric center of oven cavity.

NOTE: Oven temperature must be below 450°F.

3. Set the temperature control to the maximum setting.
4. The green indicator light will flash once every 3 seconds if the board is receiving power. If it is off the problem is not with the Temperature Control Board. Refer to "TROUBLESHOOTING".
5. If the red fault indicator comes on count the number of times it flashes and check TEMPERATURE CONTROL BOARD FAULT INDICATOR table to identify fault code.

TEMPERATURE CONTROL BOARD FAULT INDICATOR



⚠ WARNING

Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.



LED FAULT INDICATOR LIGHT ON BOARD

Flash Codes	Description	Action
1	Open Probe	Verify probe is plugged in. Replace <u>TEMPERATURE PROBE</u> .
2	Shorted Probe	Replace <u>TEMPERATURE PROBE</u> .
3	No Heat	Run <u>TEMPERATURE PROBE TEST</u> .
4	PCB Overheat	Verify cooling fan works. Clean air intake at back of oven.
5	No Output	Replace temperature control PCB. Refer to: <u>CONTROL PANEL COMPONENTS</u>
6	Output Shorted	Replace temperature control PCB. Refer to: <u>CONTROL PANEL COMPONENTS</u>

TEMPERATURE PROBE TEST



⚠ WARNING

Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.

Temperature to Resistance Chart	
Degrees (Fahrenheit)	Resistance
77°	90k - 100k
200°	8354
250°	3794
300°	1903
350°	1032
400°	609
450°	374
500°	241

- Place a shielded thermocouple in center of oven cavity.
- Turn oven on and set to 350° Fahrenheit.
- Remove temperature control knob.
- Hold down "-" (minus) button for 3 seconds to enter diagnostic mode.

NOTE: Display should now show oven temperature reported by probe.

- Allow temperature to stabilize (typically 3 cycles).
 - If thermocouple temperature is within 5° Fahrenheit of display temperature, probe is functioning properly.
 - If temperature difference between thermocouple and display is greater than 5 degrees but less than 20° Fahrenheit, refer to: TEMPERATURE CONTROL CALIBRATION to calibrate.

- If temperature difference is greater than 20° Fahrenheit turn off oven, replace TEMPERATURE PROBE, then repeat TEMPERATURE PROBE TEST.

HEATING ELEMENT TEST



⚠ WARNING

Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.

- Turn the power switch ON and set the oven temperature control to the highest setting.
- Measure the voltage at the heating element terminals and verify it against the data plate voltage.
 - If voltage is incorrect, find the source of the problem.
 - If voltage is correct, check current draw (amps) through the heating element lead wires.

NOTE: This method is preferred over a resistance check when a clamp on type amp meter is available.

- If current draw is correct then heating element is functioning properly. See HEATING ELEMENT VALUES table.
- If current draw is not correct, turn the power switch OFF and disconnect the electrical supply to the oven.
 - Replace heating element, then proceed to step 3.
- If unable to check current draw, a resistance check may indicate a malfunctioning element.
 - Turn the power switch OFF and disconnect the electrical supply to the oven.
 - Remove the lead wires from the heating element and check resistance (ohms). See HEATING ELEMENT VALUES table.

3. Check for proper operation.

HEATING ELEMENT VALUES				
VOLT.	KW PER ELEMENT	AMPS PER ELEMENT		OHMS PER ELEMENT
		1 PH	3 PH	
208	4	19	19	10
240	4	16.5	16.5	14.5
480	4	8	8	57
NOTES: <ol style="list-style-type: none"> Values in the table are nominal. Tolerance is +5/-10%. Voltage values are @ 60HZ. Resistance values (ohms) are @ room temperature. 				

BLOWER ADJUSTMENT



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

For Ovens Built Before 4/19/18

- Loosen the motor mounting bolts.
- Adjust the motor position until the blower is parallel to and 1/4 inch (Fig. 37) away from the motor mounting plate. Check for squareness of blower to the motor mounting plate at the top, bottom, left and right of the blower.
 - If blower is square then tighten motor mounting bolts and proceed to STEP 3.
 - If blower is not square continue adjusting until proper spacing is achieved then tighten motor mounting bolts.

NOTE: If necessary, place shims between motor and frame.

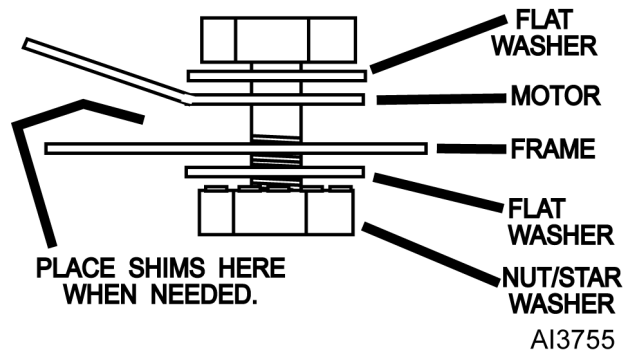


Fig. 36

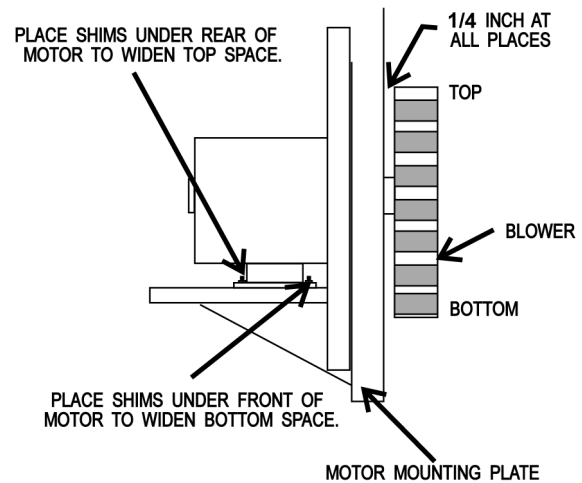


Fig. 37

- Reverse procedure to install.

For Ovens Built After 4/19/18

- Loosen blower set screws.
- Adjust position until blower is 1/4 inch from motor mounting plate (Fig. 37).
- Tighten set screws.
- Reverse procedure to install.
- Check for proper operation.

DOOR STRIKE ADJUSTMENT (INDEPENDENT DOORS)

- Open the doors and inspect door strike for proper shape.
 - Bend strike plate.

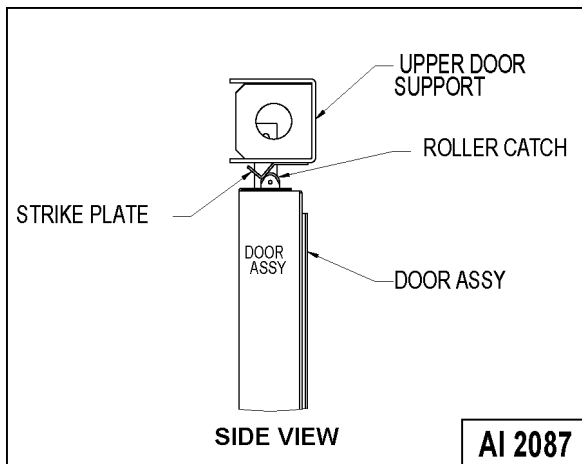


Fig. 38

2. Open and close the doors several times while observing the roller latch and strike plate operation.
 - A. Replace ROLLER LATCH ASSEMBLY (INDEPENDENT DOORS) if malfunctioning.
3. Each oven door should open with a force of 8 to 25 pounds when pulled at the handle. The adjustments must allow the doors to remain closed during normal operation and allow opening without exertion by the user.

ELECTRICAL OPERATION

COMPONENT FUNCTION

Power Switch (S1)	Determines the mode of operation; ON, OFF, or COOL down.
Oven Light Switch (S3)	Controls the oven cavity lights.
Fan Speed Switch (S2)	Controls blower motor speed between High and Low settings.
Alarm/Buzzer	Signals the end of a "Cook" cycle when cooking time expires.
Cook Timer	Counts the "Cook" time of the product and signals the buzzer at the end of the cycle.
Door Switch	Allows the oven to operate when the doors are closed but stops the oven from operating when the doors are opened.
Blower Motor	Operates the oven cavity blower (convection fan).
Transformer	Provides 240VAC power to the oven control circuit and blower motor (480VAC models only).
Solid State Temperature Control	Monitors temperature sensor and regulates the oven cavity temperature by controlling 1CON to energize the heating elements when the control calls for heat.
High Limit Thermostat	Protects the oven from temperatures above 550°F by removing power from the heating circuit. Auto resets at 500°F.
1CON	Provides power to heating elements when energized. 1C is energized by the temperature control when a call for heat is made.
Power ON Light	Lit whenever the power switch (S1) is turned to ON or Cool Down mode.
Heat Light	Lit whenever temperature control is calling for heat.
Temperature Probe	Senses the oven temperature for the solid state temperature. The probe is an RTD (resistance temperature detector) of the Thermistor type. As temperature increases the resistance value decreases.
Cooling Fan	Circulates cooler air from outside the oven to cool components in the control area.
Fuses	Protect control circuit.

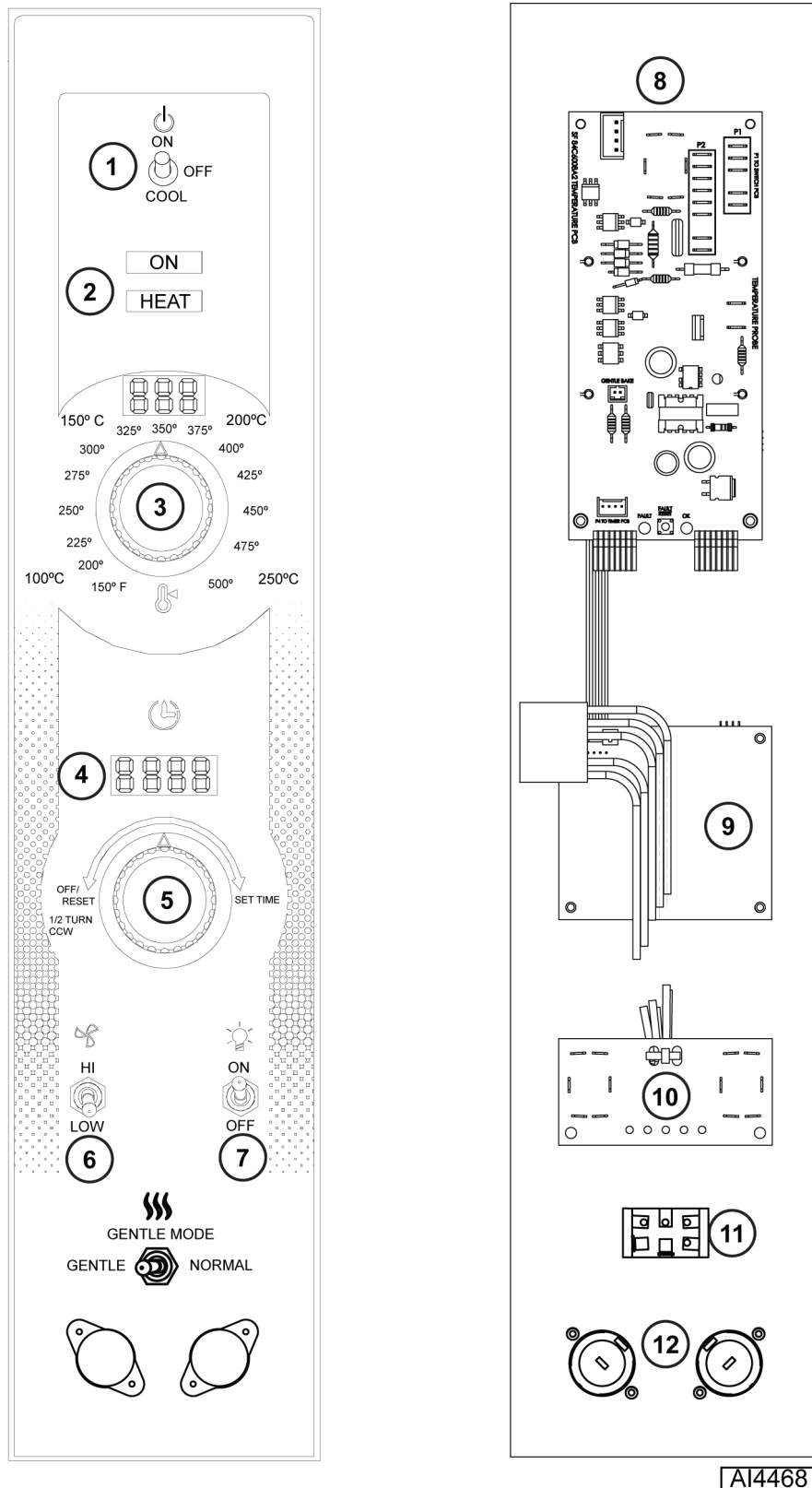
COMPONENT LOCATION

Fig. 39

CONTROL PANEL	
1	ON/ OFF / COOL Switch
2	ON / HEAT / RESET Lights
3	Temperature Dial
4	Digital Time Readout
5	Timer
6	HI / LOW Fan Setting
7	Light ON / OFF Switch
8	Temperature Control Board
9	Timer Board
10	Light and Fan Speed Switch Board
11	Gentle Bake Switch
12	Fuses

CONTROL PANEL DIGITAL TEMPERATURE READOUT

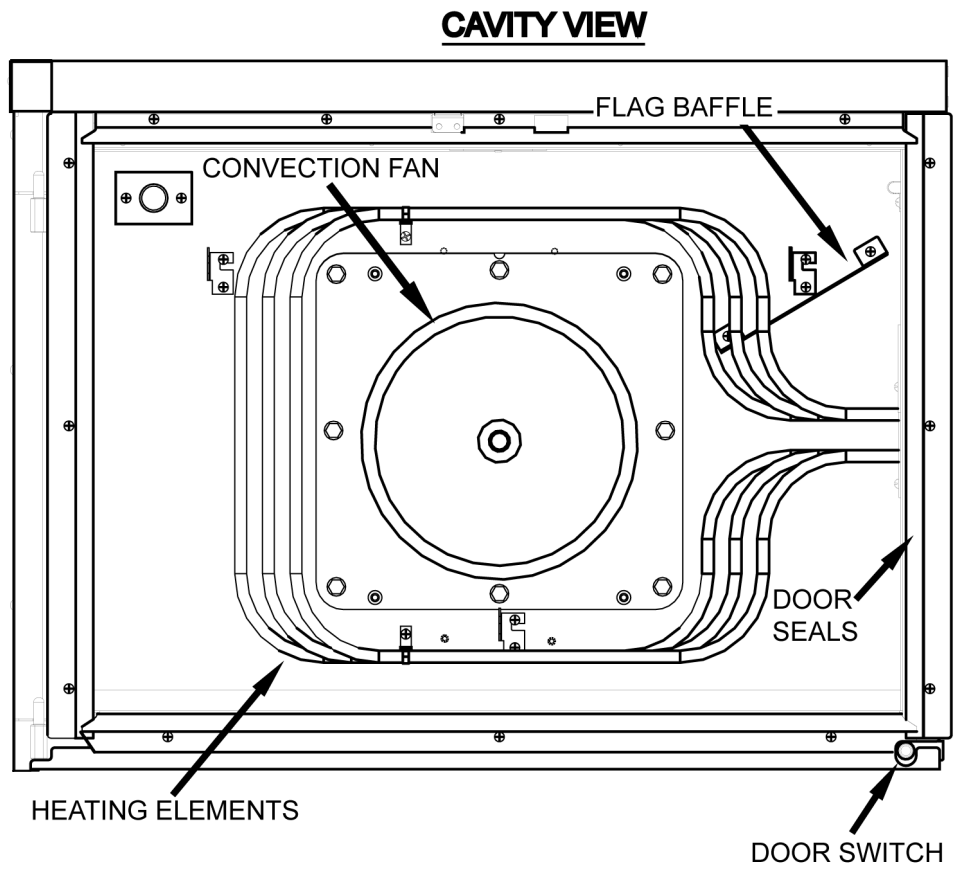


Fig. 40

CONTROL PANEL DIGITAL TIME READOUT

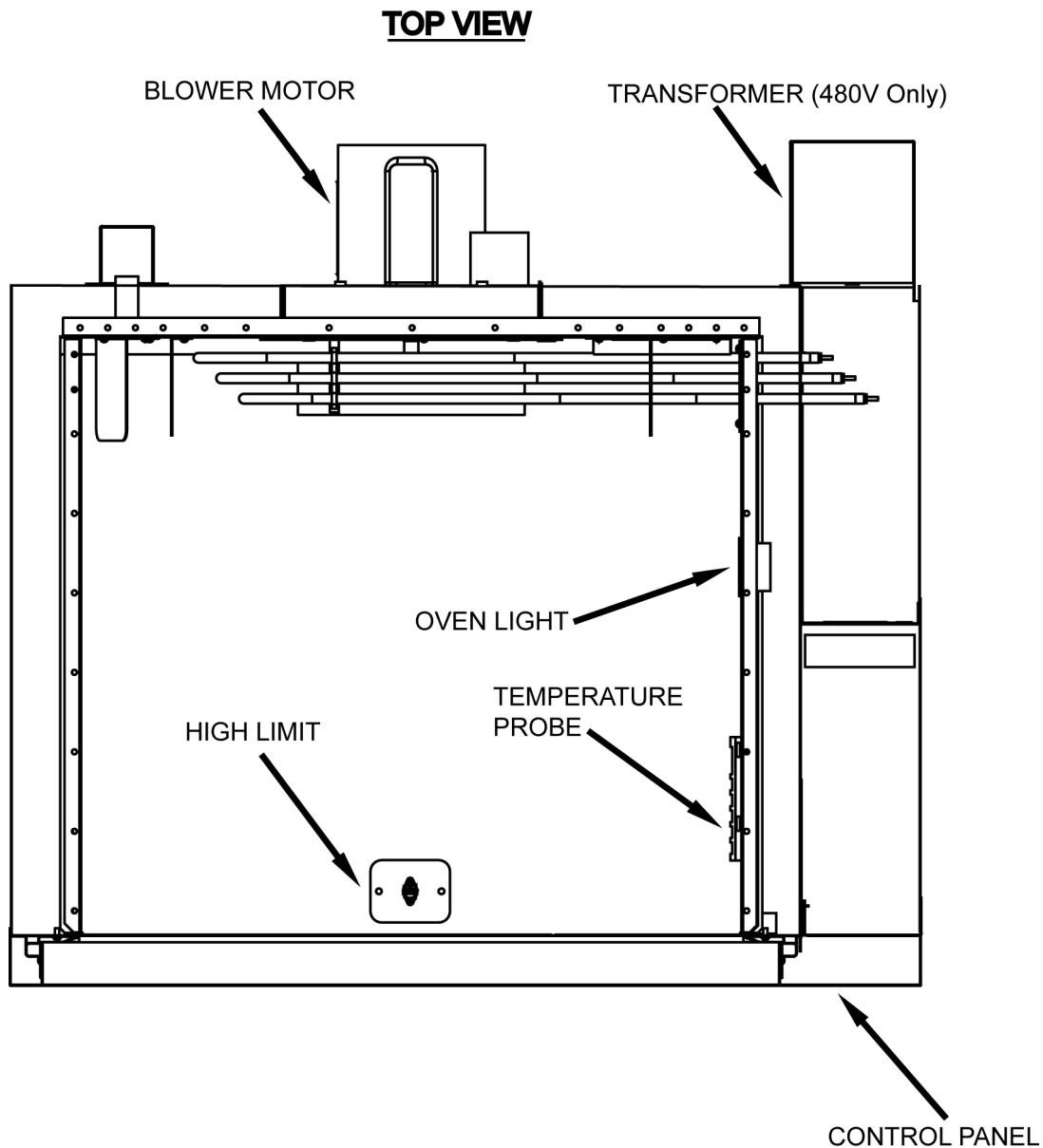


Fig. 41



AI4467

Fig. 42



AI3781

Fig. 43

SEQUENCE OF OPERATION

Cook Cycle

1. Conditions.
 - A. Oven connected to correct voltage and is properly grounded.
 - B. Power switch (S1) OFF.
 - C. Temperature dial set to lowest temperature (fully counterclockwise).
 - D. High limit thermostat CLOSED.
2. Power switch (S1) turned ON.
 - A. Power ON light (Amber) comes ON.
 - B. Solid state temperature control energized.
 - 1) Heating elements powered and heating starts.
 - 2) 1C coil energized.
 - 3) Heat light (Clear) comes on.
 - E. Oven doors closed (door switch contacts CLOSED).
 - F. Oven cavity temperature below 140°F.

C. Blower motor energized.

NOTE: Motor speed (Hi/Low) depends on position of fan speed switch (S2).

D. Component cooling fan energized.

E. Power to oven cavity light switch (S3) wire #1. Turns cavity lights ON/OFF; does not affect "Cook" cycle.

3. Set temperature dial to desired "Cook" temperature.

4. Oven reaches set temperature.

A. Temperature control de-energizes internal relay and the normally open (N.O.) contacts OPEN.

1) Heat light goes out.

2) 1C coil de-energized.

a. Power removed from heating elements and heating stops.

5. The oven will continue to cycle on the temperature control until the doors are opened or power switch (S1) is turned to the OFF or COOL down position.

Timer Cycle, Cooking

NOTE: The "Cook" timer operates independently of the heating cycle. Additional time can be set or the timer can be turned OFF throughout the cooking cycle.

1. With the power switch turned ON, power is supplied to "Cook" timer terminal 1.

2. Set "Cook" timer to desired time.

A. Contacts 1 & 3 close, timer motor is energized and timing "down" begins.

3. Time expires on "Cook" timer.

A. Contacts 1 & 3 open, timer motor is de-energized and timing stops.

B. Contacts 1 & 4 close.

1) Buzzer energized and sounds.

NOTE: The buzzer continues to sound until the timer dial is set to the OFF position or additional time is set.

Cool Down Cycle

1. Conditions.

A. Oven is ON.

B. Oven cavity temperature needs to be lowered.

C. Doors are open (door switch contacts OPEN).

D. Fan speed switch (S2) set to "Hi".

2. Power Switch (S1) turned to COOL DOWN.

A. Power ON light (Amber) goes out.

B. Convection fan motor energized.

3. If doors are CLOSED (door switch contacts CLOSED):

A. Power ON light (Amber) comes ON.

B. Component cooling fan energized.

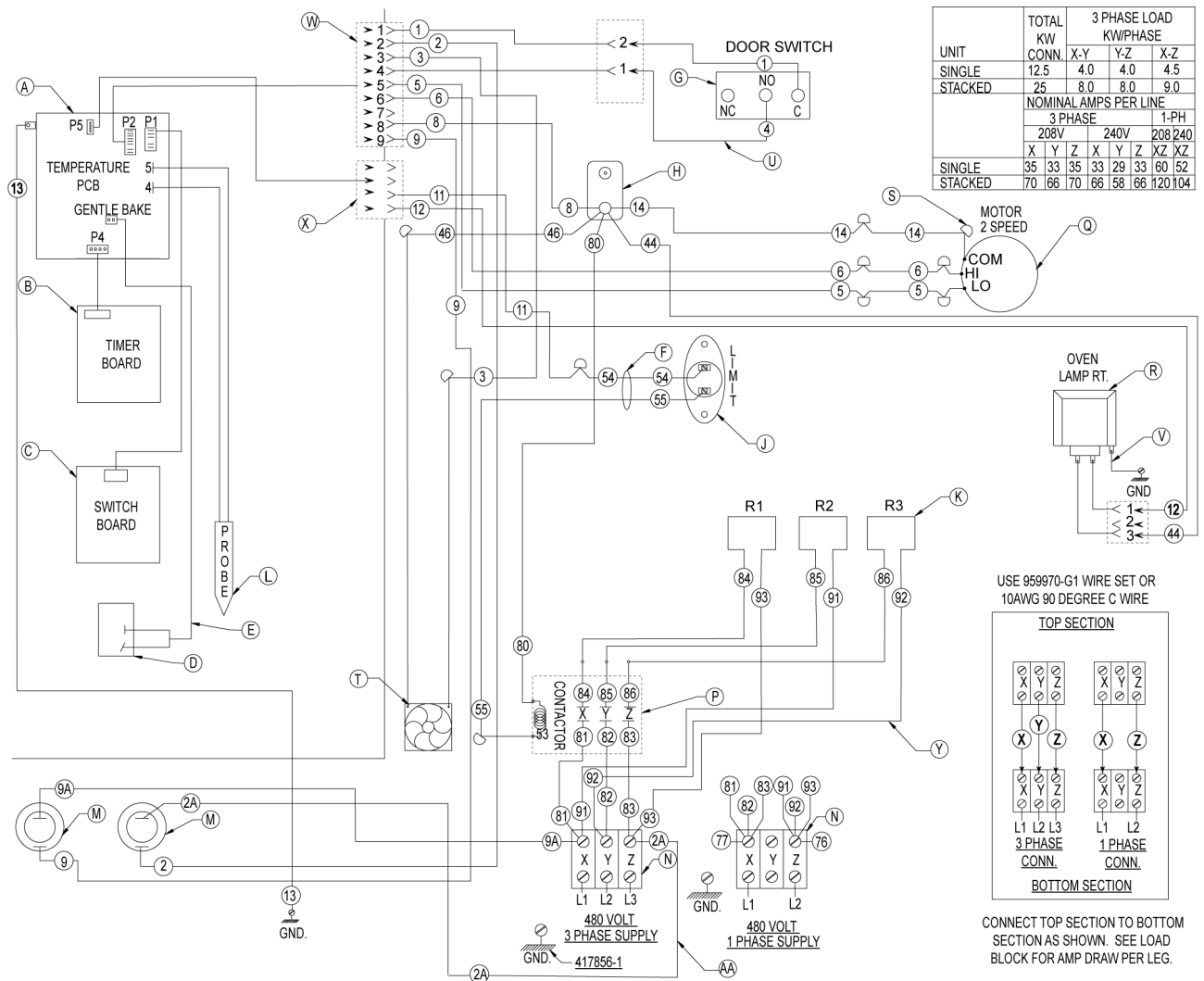
C. Power is supplied to:

1) "Cook" timer terminal 1. If a time is dialed, timer will operate and buzzer will sound when timer reaches zero.

2) Oven cavity light switch (S3) wire #1. Turns cavity lights ON/OFF; does not affect Cool down cycle.

4. The oven will remain in this condition until the power switch (S1).

WIRING DIAGRAMS

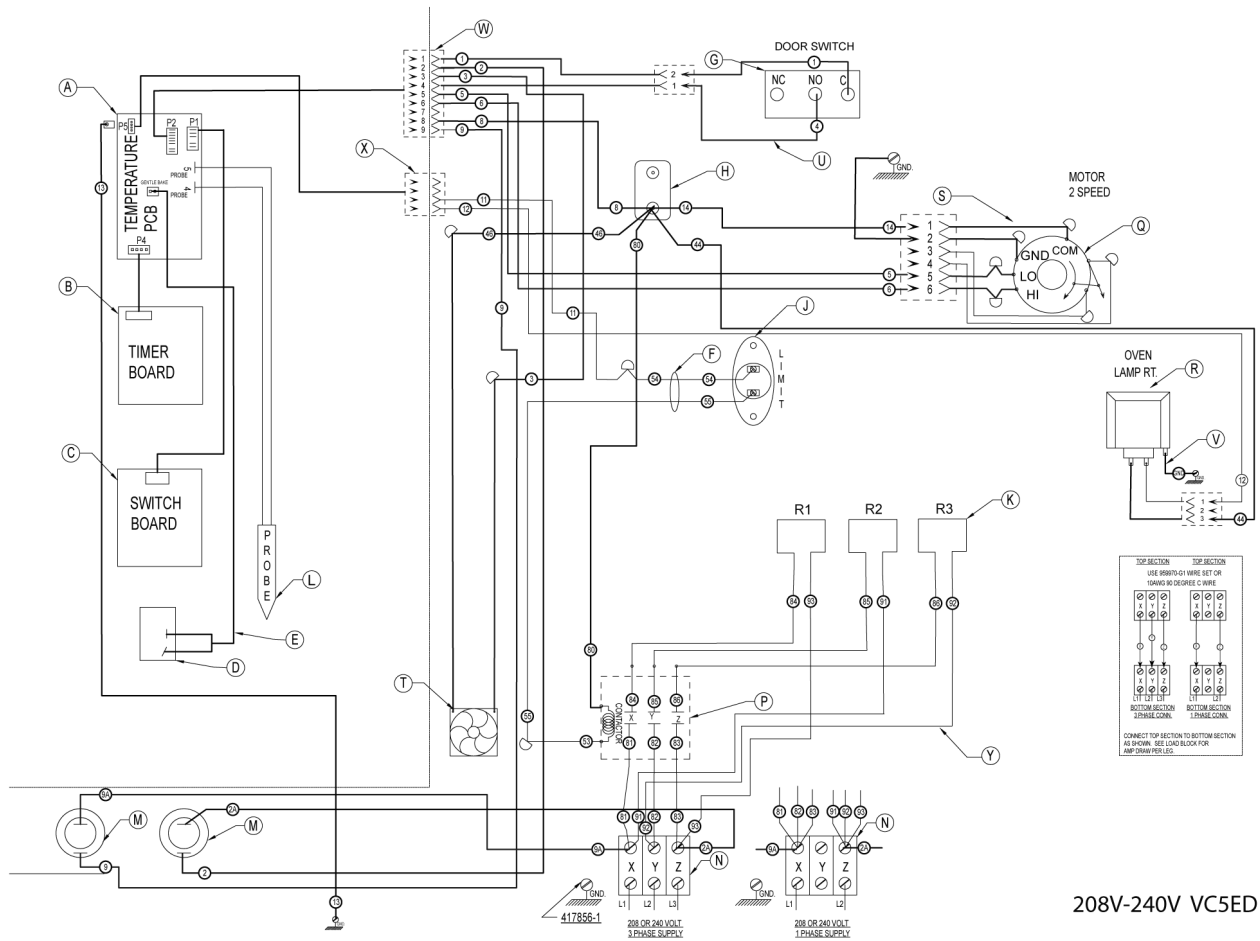


DERIVED FROM WIRE DIAGRAM 961523

208V-240V VC5ED

AI4381

208-240V Wiring Diagram - Ovens Built Before 4/19/18

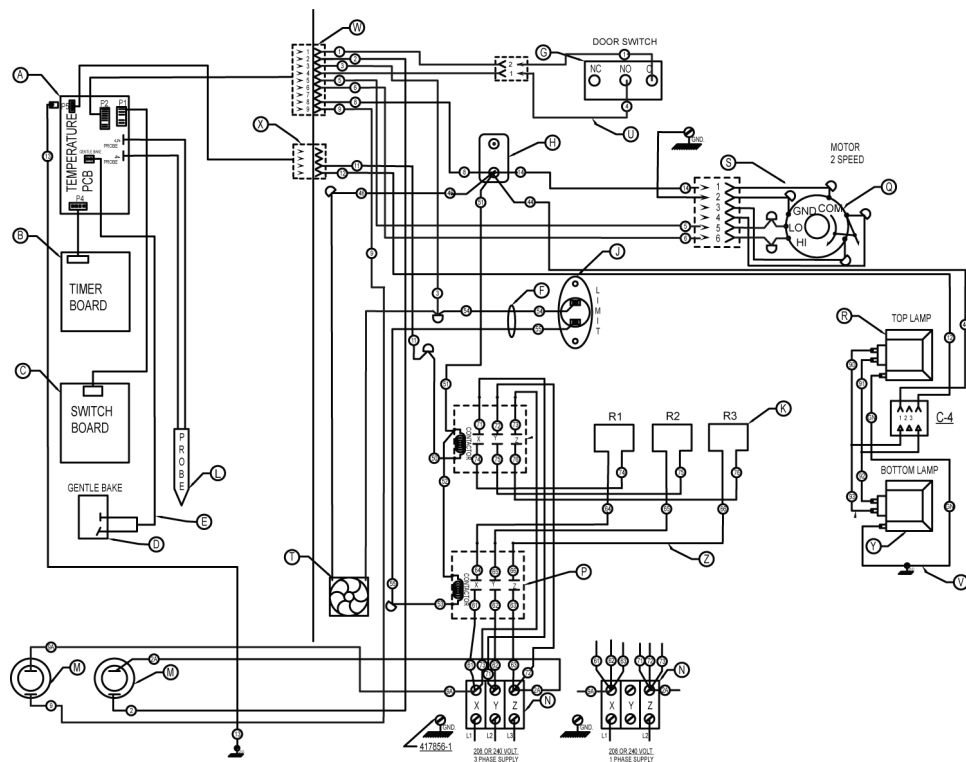


208V-240V VC5ED

DERIVED FROM WIRE DIAGRAM 961523 Rev. C

AI4858

208-240V Wiring Diagram - Ovens Built After 4/19/18



REFER TO SCHEMATIC 961525-1

VC5 FLL SIZE, ELECTRIC - WIRING DIAGRAM

208-240 VOLT

DERIVED FROM 00962504

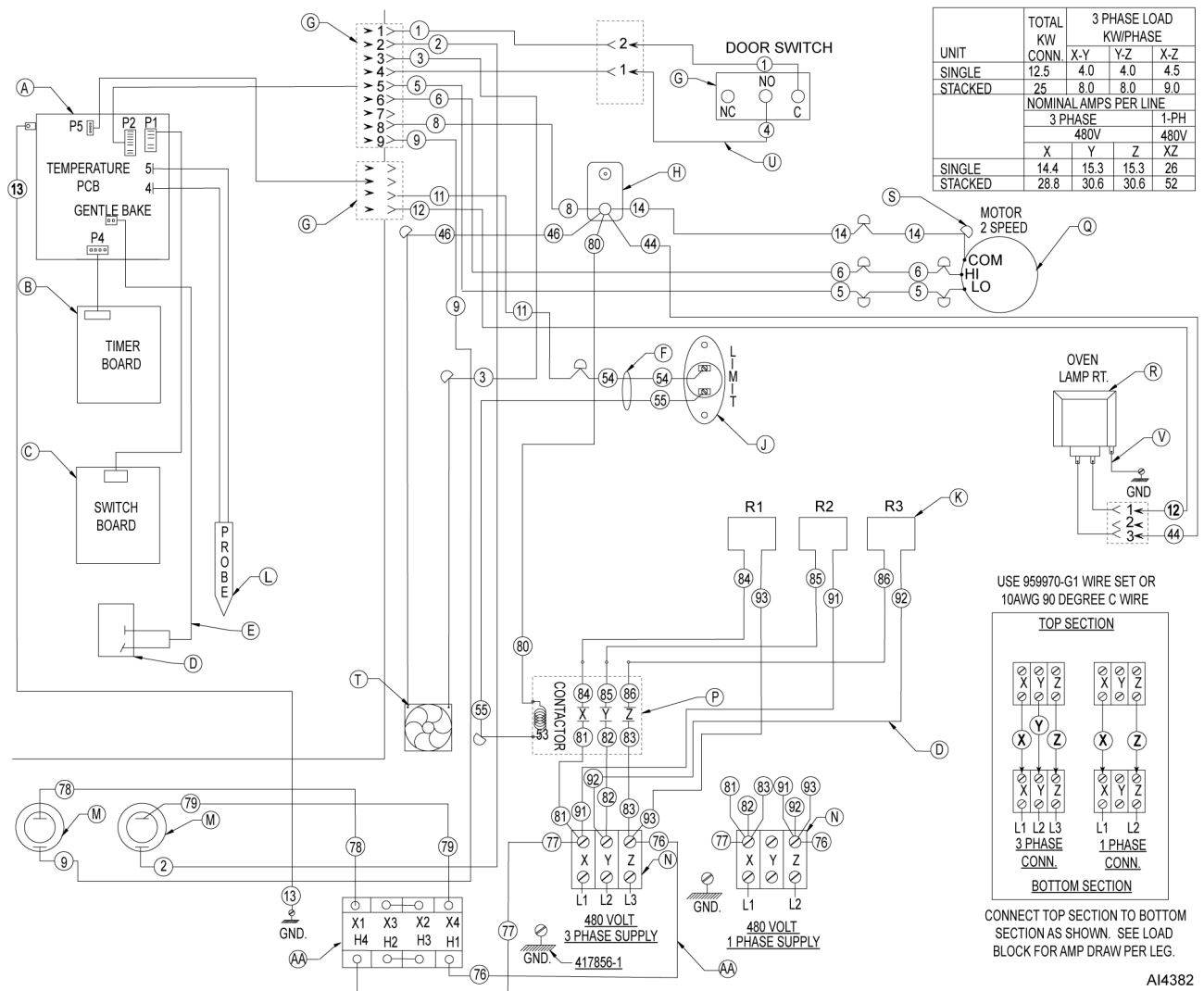
AI5302

VC5ED 208-240V Built After 12/14/21 - Starting at SN 482010857

VC5ED 208-240V Wiring Diagram	
A	ASSY, TEMP, CONTROL BOARD - TEMP
B	ASSY, TIMER BOARD
C	ASSY, SWITCH BOARD
D	SWITCH, TOGGLE S.P.S.T
E	LCOE GENTLE BAKE WIRE HARNESS
F	WIRE SET, LIMIT SWITCH
G	LCOG DOOR SWITCH, 2HP
H	BLOCK, PORCELAIN ASSEMBLY
J	LIMIT CONTROL 550F
K	LCOE ELEMENT ASSY, 12KW
L	PROBE, THERMISTOR
M	FUSE & HOLDER 15A
N	TERMINAL BLOCK 3 POL
P	CONTACTOR 40A 3 POLE
Q	MOTOR 1/3 HP. 2 SPEED G.E.
R	LCOE OVEN LAMP, 40W, 230V
S	WIRE NUT BLUE

VC5ED 208-240V Wiring Diagram

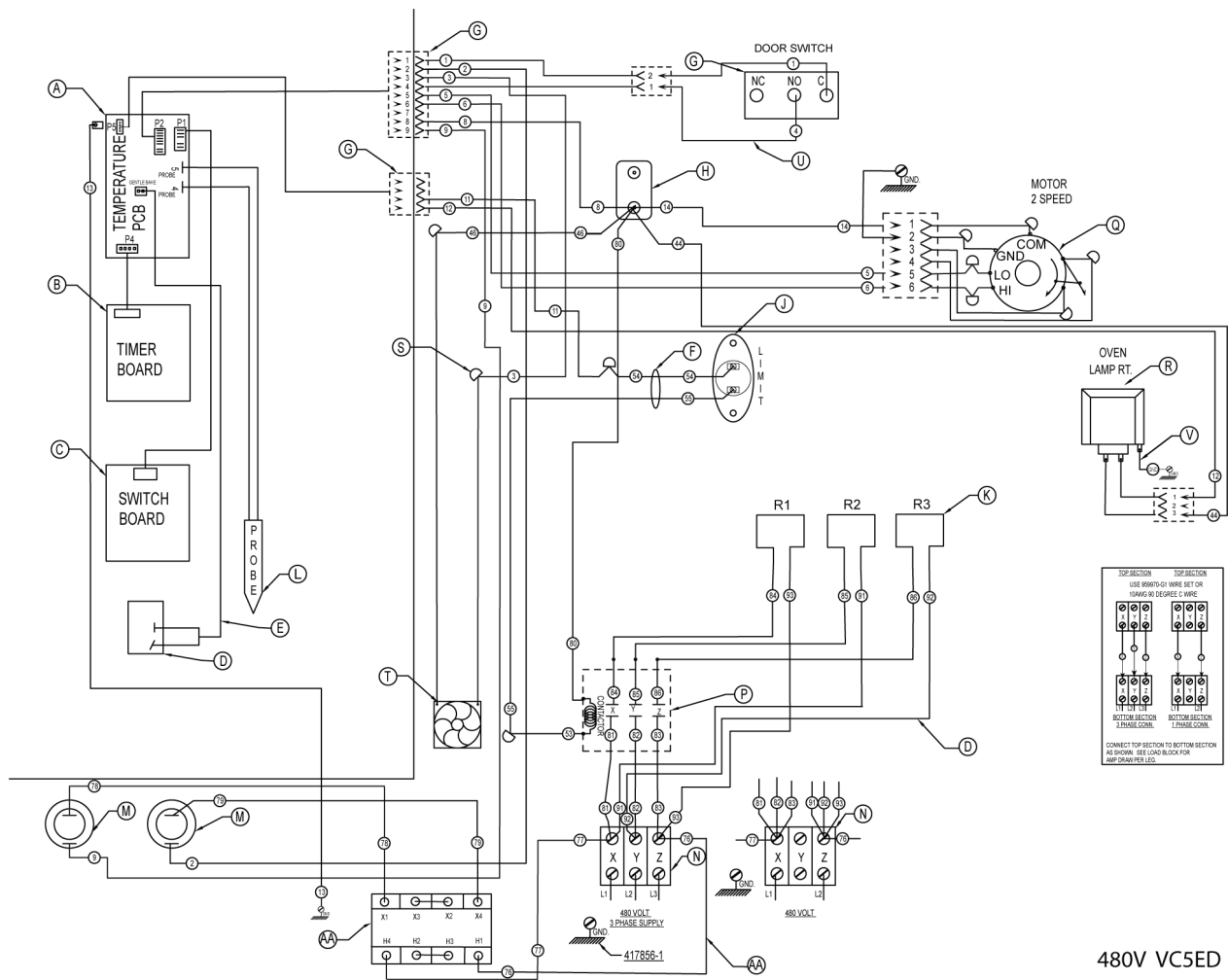
T	FAN, COOLING
U	LCOE DOOR SWITCH HARNESS
V	LCOE LIGHT GND WIRE
W	LCOE ACTUATOR HARNESS ASSY
X	LCOE SENSING HARNESS ASSY
Y	LCOE WIRE SET, SF
Z	TRANSFORMER, 480V TO 240V
AA	LCOE 480V WIRE SET



AI4382

DERIVED FROM WIRE DIAGRAM 961524

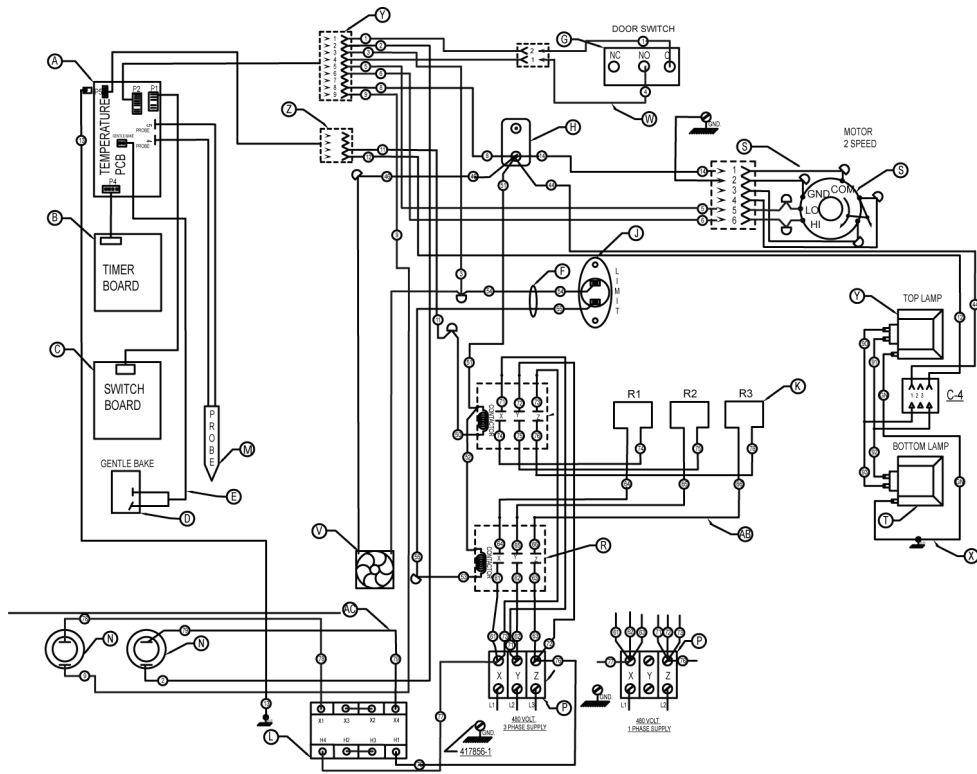
480 VAC Wiring Diagram - Ovens Built before 4/19/18



DERIVED FROM WIRE DIAGRAM 961524

AI4860

480 VAC Wiring Diagram - Ovens Built After 4/19/18



REFER TO SCHEMATIC 962502-1

FULL SIZE ELECTRIC - WIRING DIAGRAM

480 V.

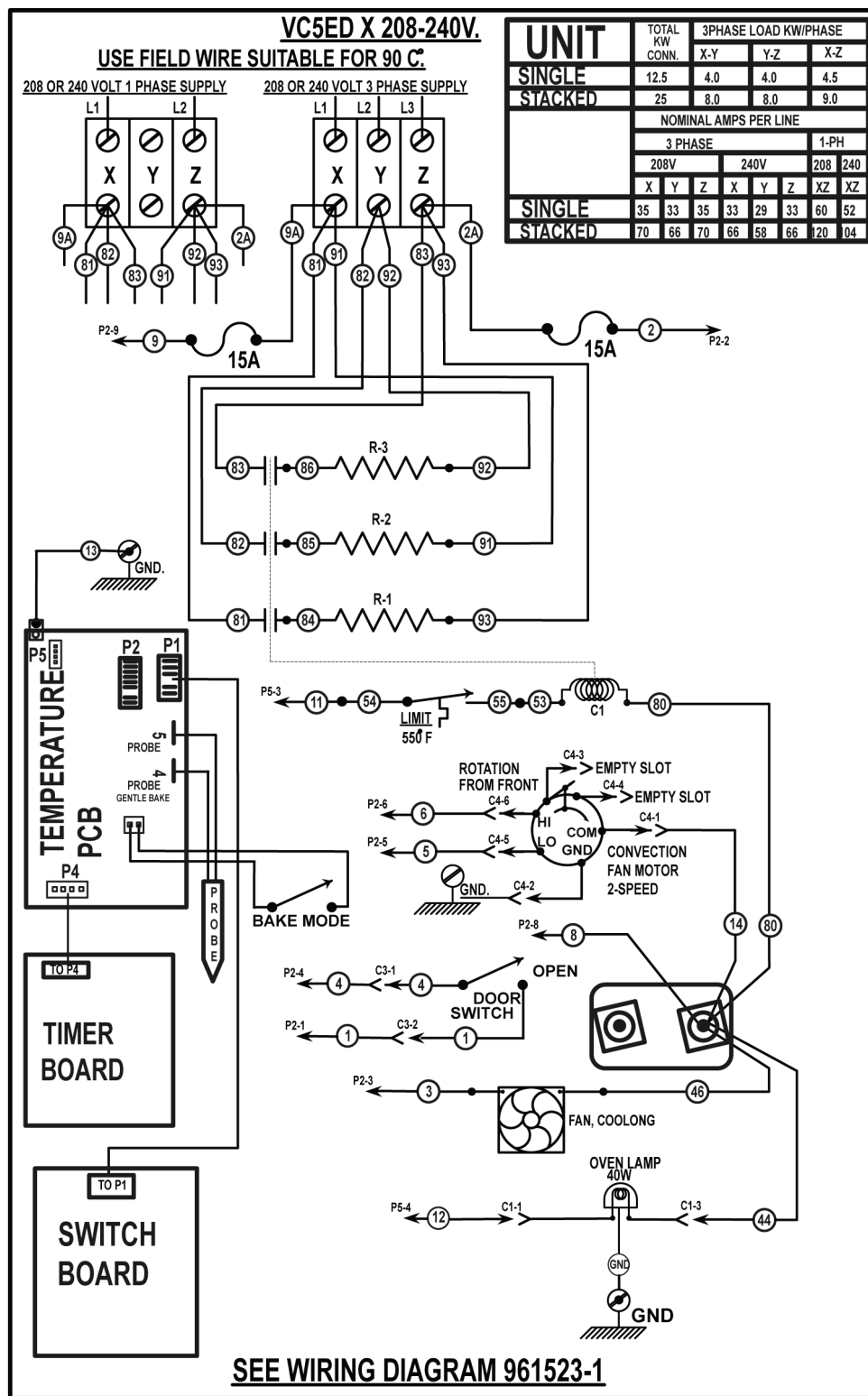
DERIVED FROM 00962507

AI5303

480V Wiring Diagram - Ovens Built After 12/14/21 - Starting SN 482010857

VC5ED 480V Wiring Diagram	
P	TERMINAL BLOCK 3 POLE
R	CONTACTOR 40A 3 POLE
S	MOTOR 1/2 HP. 2 SPEED FIR 240 V
T	LAMP ASSEMBLY 240V. 40W.
U	WIRE NUT BLUE
V	FAN, COOLING
W	DOOR SW HARNESS
X	LIGHT GRND WIRE
Y	VC5E ACTUATOR HARNESS ASSY
Z	VC5E SENSING HARNESS ASSY
AA	VC5E WIRE SET
AB	VC4E ELEMENT WIRE SET
AC	VC4E 480V WIRE SET

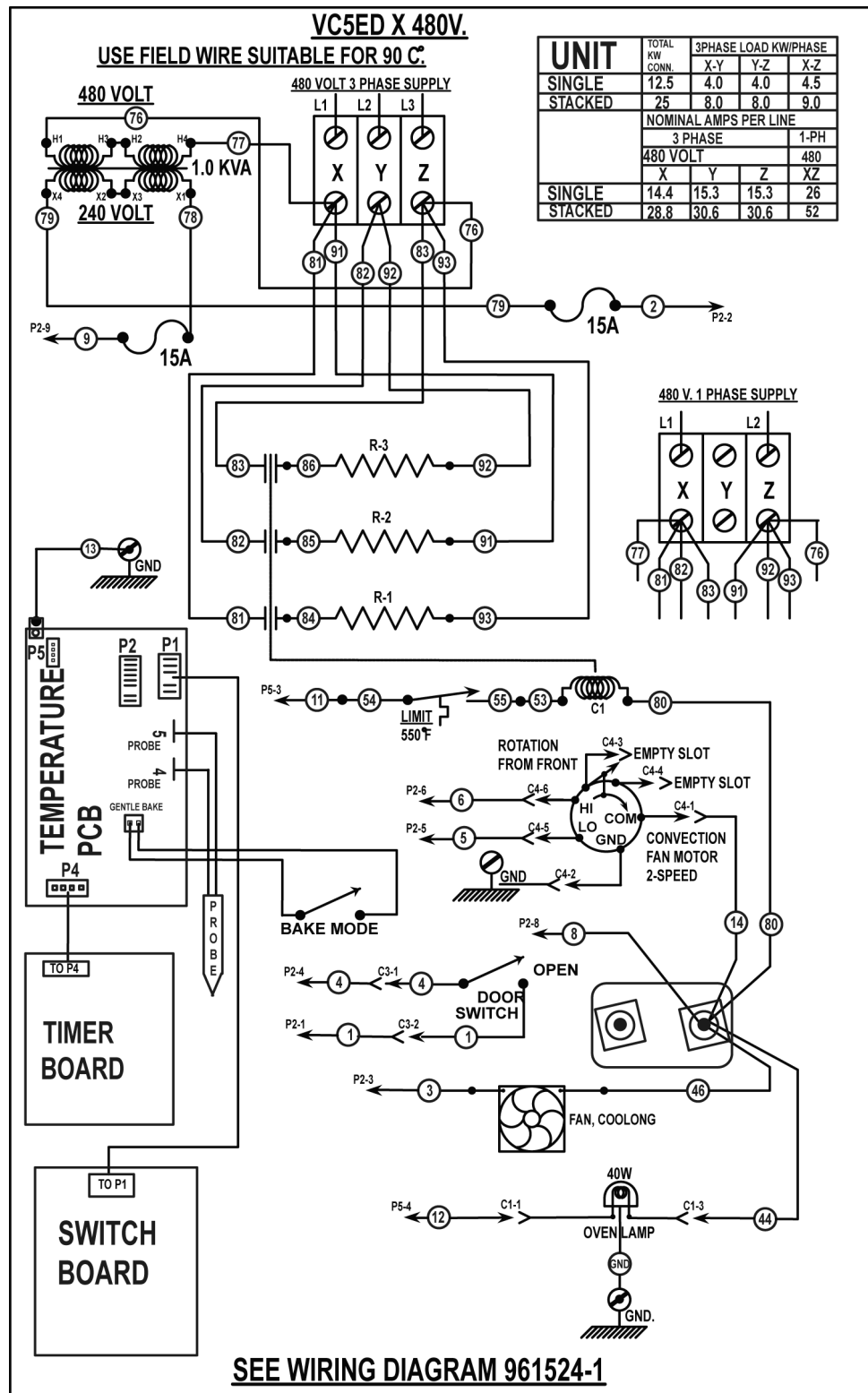
SCHEMATICS



DERIVED FROM 961525-1 Rev. C

AI4859

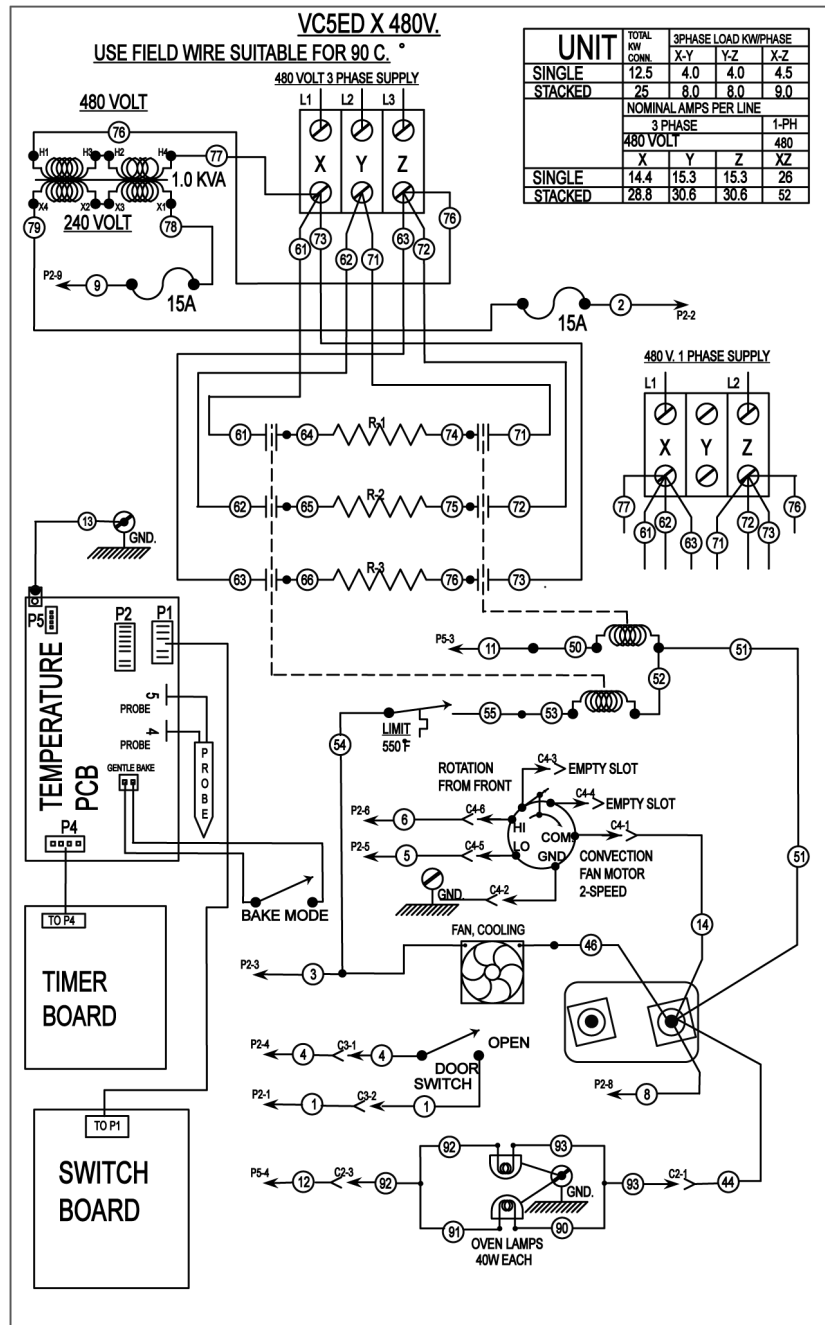
208-240V SCHEMATIC



DERIVED FROM WIRE DIAGRAM 961526-1 Rev. C

AI4861

480V SCHEMATIC



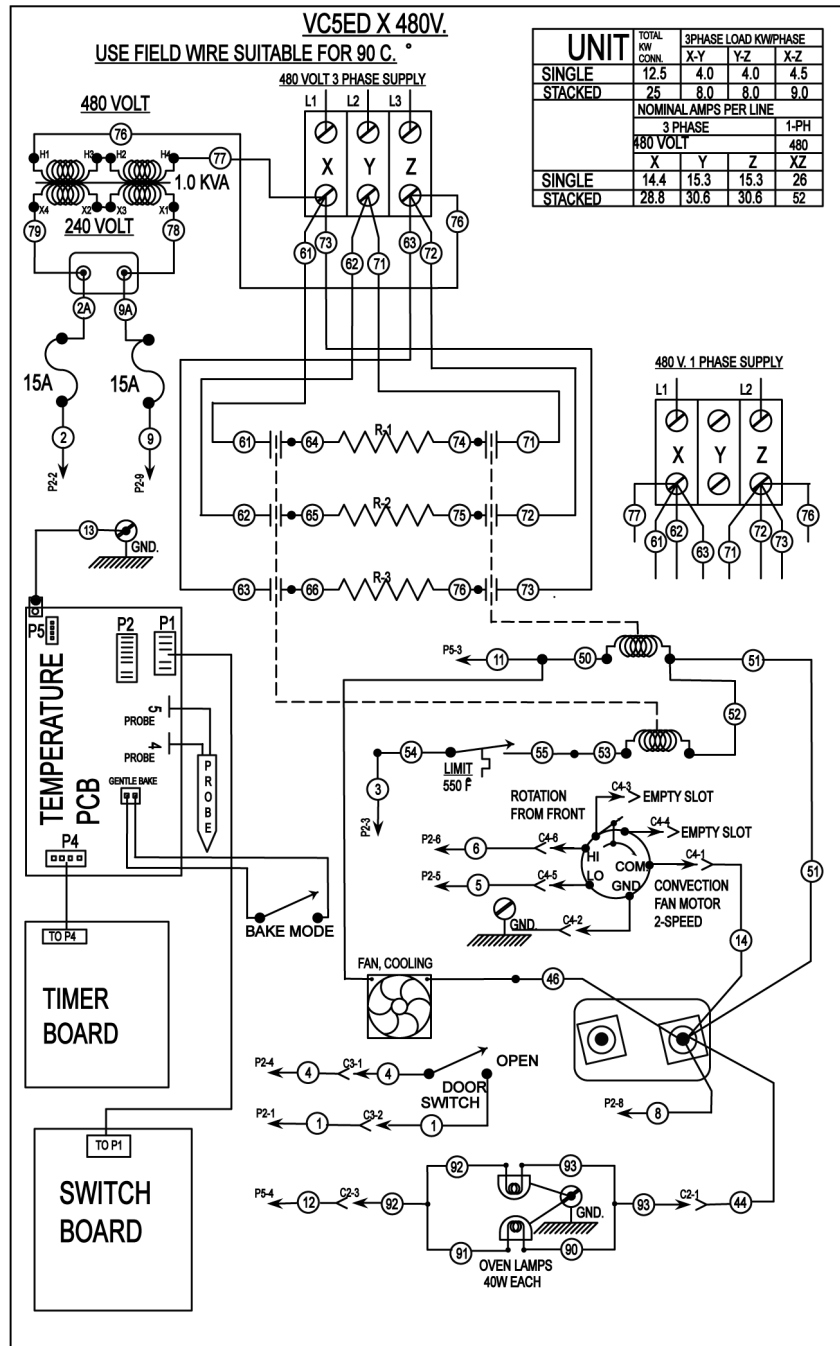
VC5ED X 480V.

REFER TO WIRING DIAGRAM 962504-1

DERIVED FROM 962502-1 REV. B

AI5306

VC5ED X 480V Built after 12/14/21 - Starting SN 482010857



VC5E 480V SCHEMATIC

REFER TO WIRE DIAGRAM 962507-1

DERIVED FROM 00962502-1 REV. D

AI5520

480V Schematic - Ovens Built After 03/07/23 - Starting SN 482034871

TROUBLESHOOTING



⚠ WARNING

Certain procedures in this section require electrical test or measurements while power is applied to the machine. Exercise extreme caution at all times and follow Arc Flash procedures. If test points are not easily accessible, disconnect power and follow Lockout/Tagout procedures, attach test equipment and reapply power to test.

ERROR CODES



⚠ WARNING

Disconnect the electrical power to the machine and follow lockout / tagout procedures.

NOTE: Error codes will be on temp display as well as the blink code from the LED on back of board.



Fig. 55

ERROR #	ERROR	POSSIBLE CAUSES
1	OPEN TEMPERATURE PROBE	<ol style="list-style-type: none"> 1. Temperature probe failure. 2. Temperature control board failure.

ERROR #	ERROR	POSSIBLE CAUSES
2	SHORTED TEMPERATURE PROBE	<ol style="list-style-type: none"> 1. Temperature probe failure. 2. Temperature control board failure.
3	NO TEMPERATURE INCREASE NOTE: This means the oven has been calling for heat for 8 minutes and the temperature control board has not measured an increase.	If elements are on and heating properly: <ol style="list-style-type: none"> 1. Temperature control board failure. If elements are not on: <ol style="list-style-type: none"> 1. Contactor failure. 2. Elements failure. 3. Temperature control board failure. 4. High Limit is open.
4	PCB OVERHEAT NOTE: This means the temperature control board is experiencing temperatures above its rated limit. This can reduce the life of oven control components.	<ol style="list-style-type: none"> 1. Clogged rear air intake. 2. Cooling fan failure.
5	NO OUTPUT	<ol style="list-style-type: none"> 1. Temperature control board failure.
6	OUTPUT SHORTED	<ol style="list-style-type: none"> 1. Temperature control board failure.

VC5ED

SYMPTOMS	POSSIBLE CAUSES
Blower motor doesn't run with power switch in "ON" or "COOL DOWN" or position.	<ol style="list-style-type: none"> 1. Line voltage incorrect. 2. Fuse. 3. Power switch (S1) malfunction. 4. Fan speed switch (S2) malfunction. 5. Interconnecting wiring malfunction. 6. Motor inoperative.
Blower motor doesn't run with power switch "ON", but oven heats.	<ol style="list-style-type: none"> 1. Door switch malfunction. 2. Fan speed switch (S2) malfunction. 3. Interconnecting wiring malfunction. 4. Motor inoperative.
Blower motor doesn't run in "Cool Down", but runs OK in "ON" position.	<ol style="list-style-type: none"> 1. Power switch (S1) malfunction. 2. Interconnecting wiring malfunction.

SYMPTOMS	POSSIBLE CAUSES
Excessive Heat in oven.	<ol style="list-style-type: none"> 1. Temperature probe malfunction. 2. Temperature control not calibrated. 3. Contactor malfunction. 4. Heating element(s) malfunction.
Low heat in oven.	<ol style="list-style-type: none"> 1. Line voltage incorrect. 2. High limit thermostat OPEN. 3. Contactor malfunction. 4. Heating element(s) malfunction. 5. Temperature probe malfunction. 6. Temperature calibration.
Timer inoperative or not functioning properly.	<ol style="list-style-type: none"> 1. Interconnecting wiring malfunction. 2. Timer malfunction.
Component cooling Fan does not run.	<ol style="list-style-type: none"> 1. Interconnecting wiring malfunction. 2. Fan motor inoperable.
Uneven Cooking.	<ol style="list-style-type: none"> 1. Fan cover not properly seated on hooks. 2. Convection Fan motor speed/direction. 3. Air flow baffles (Flag, Cavity or Vertical) missing or damaged. 4. Line voltage incorrect. 5. High limit thermostat malfunction. 6. Contactor malfunction. 7. Heating element(s) malfunction. 8. Doors out of adjustment. 9. Door roller out of adjustment or broken. 10. Door seals damaged.
Intermittent operation problems.	<ol style="list-style-type: none"> 1. Cooling fan malfunction. 2. Wiring connections loose. 3. High ambient temperatures.
Oven will not turn on.	<ol style="list-style-type: none"> 1. Line voltage incorrect. 2. Control circuit fuses OPEN. 3. Power switch (S1) inoperative. 4. Transformer inoperative (480V only).

SYMPTOMS	POSSIBLE CAUSES
No heat, convection fan motor runs.	<ol style="list-style-type: none">1. Temperature inside oven less than 50° F.2. Temperature probe malfunction.3. Temperature control malfunction.4. High limit thermostat OPEN.5. Contactor malfunction.6. Heating element malfunction.
No power to temperature control.	<ol style="list-style-type: none">1. Power switch (S1) in "Cool Down".2. Door switch malfunction.
Door does not seal or shut properly.	<ol style="list-style-type: none">1. Doors out of adjustment.2. Door catch roller out of adjustment or broken (independent doors).3. Door seals damaged.
Wrong temperature on display.	<ol style="list-style-type: none">1. Temp board diagnostic buttons are stuck down. Loosen two bottom screws attaching temp board to control panel.